



Technical data



Caution for safety
(Read before installing)



Table for standard stroke

Tube I.D.	Stroke (mm)
ø6	10, 20, 30, 40, 50
ø8	10, 20, 30, 40, 50, 75
ø12	10, 20, 30, 40, 50, 75, 100
ø16	10, 20, 30, 40, 50, 75, 100, 125
ø20, 25	10, 20, 30, 40, 50, 75, 100, 125, 150

Order example

MCSS – 20 L – 50 – AS – X12 – HL – □

MODEL

TUBE I.D.

STROKE

STROKE ADJUSTER

Blank: Standard
L: Symmetric style

Blank: Without adjuster

AS: Adjuster at extension end

AT: Adjuster at retraction end

A: Adjuster at both ends

BS: Absorber at extension end

BT: Absorber at retraction end

B: Absorber at both ends

AB: Adjuster at extension end+Absorber at retraction end

BA: Absorber at extension end+Adjuster at retraction end

ADJUSTABLE RANGE

Blank: 5mm

X11: 15mm

X12: 25mm

(Only for stroke adjuster)

END LOCK

Blank: Without

HL: With end lock

(for ø8~ø25)

PORT THREAD

Blank: M thread

(for ø6~ø16)

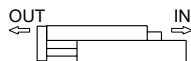
Blank: Rc thread

G: G thread

NPT: NPT thread

(for ø20, ø25)

Theoretical force



Unit: N

Tube I.D. (mm)	Piston rod (mm)	Operating direction	Piston area (mm ²)	Operating pressure (MPa)						
				0.2	0.3	0.4	0.5	0.6	0.7	
6	3	OUT	57	11	17	23	29	34	40	
		IN	42	8	13	17	21	25	29	
8	4	OUT	101	20	30	40	51	61	71	
		IN	75	15	23	30	38	45	53	
12	6	OUT	226	45	68	90	113	136	158	
		IN	170	34	51	68	85	102	119	
16	8	OUT	402	80	121	161	201	241	281	
		IN	302	60	91	121	151	181	211	
20	10	OUT	628	126	188	251	314	377	400	
		IN	471	94	141	188	236	283	330	
25	12	OUT	982	196	295	393	491	589	687	
		IN	756	151	227	302	378	454	529	

Features

- High precision combination of cylinder and linear rail.
- Flush fitting sensor groove.
- Provide optional combination for stroke adjuster and end lock (for vertical installation to prevent falling).
- Magnetic as standard.

Specification

Model	MCSS					
Acting type	Double acting					
Tube I.D. (mm)	6	8	12	16	20	25
Port size	M3×0.5	M5×0.8			Rc1/8	
Medium	Air					
Operating pressure range	0.15~0.7 MPa					
Proof pressure	1 MPa					
Ambient temperature	-5~+60°C (No freezing)					
Lubricator	Not required					
Available speed range	50~500 mm/sec					
Cushion	Rubber bumper (Standard) Shock absorber (Option)					
End lock	Operating speed range	—	50~500 mm/sec			
	Holding force (N)	—	25	60	110	160
Sensor switch	RCE  , RCE1  , RDEP 					

*1. Adjustable range is not available for shock absorber type.

Shock absorber is not available for MCSS-6.

*2. X12 (adjustable range: 25mm) is not available for MCSS-6.

*3. End lock (HL) not suit for symmetric style (L) and MCSS-6.

(*4) Option combination

End lock	Blank	HL
Stroke adj.		
Blank	○	○
AS	○	○
AT	○	×
A	○	×
BS	○	○
BT	○	×
B	○	×
AB	○	×
BA	○	×

SLIDE CYLINDER

Options

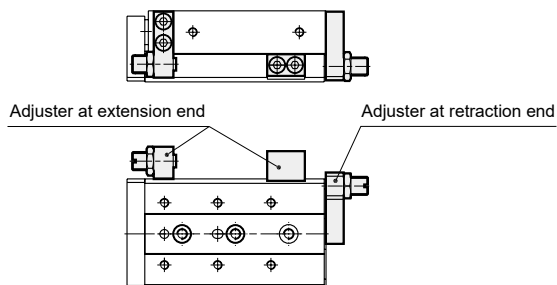
Stroke adjuster

- Adjustable stroke range:
0~5mm (Standard), 0~15mm (-X11), 0~25mm (-X12)

AS: Adjuster at extension end

AT: Adjuster at retraction end

A: Adjuster at both ends



- Tightening torque of mounting bolts
Insufficient torque will cause a decrease in the positioning accuracy and lead to malfunction.

Tube I.D. (mm)	Adjuster at extension end (AS)				Adjuster at retraction end (AT)	
	Body mounting section		Table mounting section			
	Bolt size	Tightening torque (N.m)	Bolt size	Tightening torque (N.m)	Bolt size	Tightening torque (N.m)
6	M2.5×10	0.5	M2.5×8	0.5	M2.5×8	0.5
8	M3×12	0.9	M3×10	0.9	M3×10	0.9
12	M4×15	2.1	M4×12	2.1	M4×8	2.1
16	M5×18	4.4	M5×18	4.4	M5×10	4.4
20	M6×20	7.0	M6×20	7.0	M5×12	4.4
25	M8×25	18.0	M8×25	18.0	M6×16	7.0

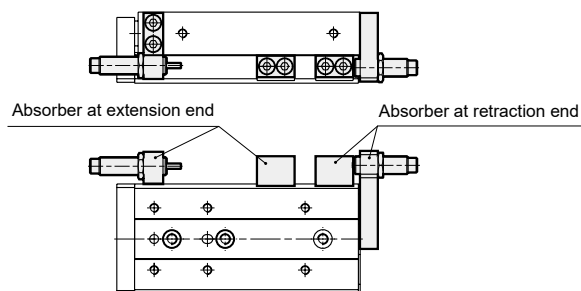
With shock absorber

- Enable adjustment of stroke.
- Absorb the collision at stroke end and stops smoothly.

BS: Absorber at extension end

BT: Absorber at retraction end

B: Absorber at both ends

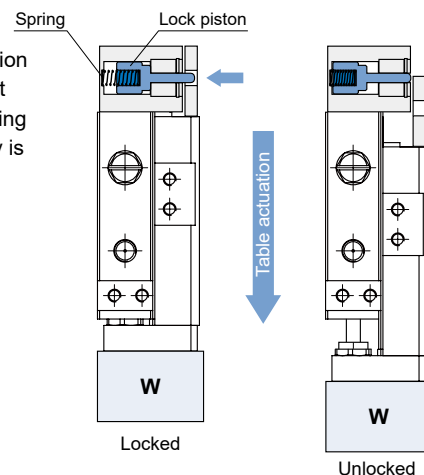


- Tightening torque of mounting bolts.
Insufficient torque will cause a decrease in the positioning accuracy and cause malfunction.

Tube I.D. (mm)	Absorber at extension end (BS)		Absorber at retraction end (BT)			
			Body mounting section		Table mounting section	
	Bolt size	Tightening torque (N.m)	Bolt size	Tightening torque (N.m)	Bolt size	Tightening torque (N.m)
8	M3×16	0.9	M3×12	0.9	M3×16	0.9
12	M4×15	2.1	M4×8	2.1	M4×15	2.1
16	M5×18	4.4	M5×10	4.4	M5×18	4.4
20	M6×25	7.0	M5×12	4.4	M6×25	7.0
25	M8×25	18.0	M6×16	7.0	M8×25	18.0

With End lock

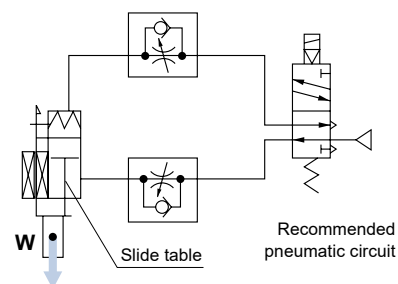
- Hold the return position of cylinder to prevent the table from dropping even if the air supply is cut off.



Caution

- Use 4/2 or 5/2 solenoid valves.

A malfunction may occur with a control circuit that exhausts from two ports, such as exhaust center 3 position valves.



- Be sure to use meter-out speed control valves.

If it is used in meter-in speed control or without a speed controller, it may result in malfunction.

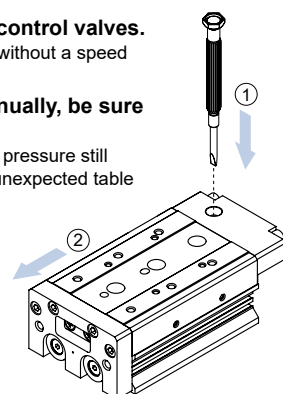
- When releasing the end lock manually, be sure that air pressure is released.

If the End Lock is unlocked while the air pressure still remains, it may cause damage, due to unexpected table moving.

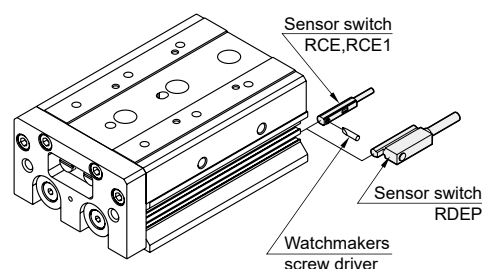
How to unlock the end lock

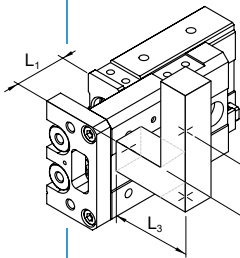
Before proceeding, make sure that there is no residual air pressure.

- Push down the lock piston pin.
- Slide the table forward.



Installation of sensor switch



Model selection steps	Formula / Data	Selection example
1. Operating conditions List the operating conditions considering the mounting position and workpiece configuration. Check that the load weight does not exceed the max. allowable load weight and that the average operating speed does not exceed the operating speed range.	- Model to be used. - Type of cushion. - Workpiece mounting position. - Average operating speed V_a (mm/s) - Load mass W (kg): Fig 1, Table 2 - Overhang L_n(mm): Fig 2	 Cylinder: MCSS-6-10 Cushion: Rubber bumper Workpiece table mounting Mounting: Horizontal wall mounting Average operating speed: $V_a = 150$ mm/s Load mass: $W = 0.3$ kg $L_1 = 4$ mm $L_2 = 4$ mm $L_3 = 5$ mm
2. Kinetic energy Find the kinetic energy E (J) of the load. Find the allowable kinetic energy E_a (J). Confirm that the kinetic energy of the load does not exceed the allowable kinetic energy.	$E = \frac{1}{2} \cdot W \left(\frac{V}{1000} \right)^2$ Collision speed $V = 1.4 \cdot V_a$ * Correction factor (Reference values) $E_a = K \cdot E_{max}$ Workpiece mounting coefficient K: Fig 3 Max. allowable kinetic energy E_{max}: Table 1 Kinetic energy (E) $\leq$ Allowable kinetic energy (E_a)	$E = \frac{1}{2} \cdot 0.3 \left(\frac{210}{1000} \right)^2 = 0.0066$ $V = 1.4 \cdot 150 = 210$ $E_a = 1 \cdot 0.015 = 0.015$ Can be used based on $E = 0.0066 \leq E_a = 0.015$

(Continued)

Table 1: Max. allowable kinetic energy: E_{max} (J)

Tube I.D. (mm)	Allowable kinetic energy	
	Rubber bumper	Shock absorber
ø6	0.015	—
ø8	0.023	0.041
ø12	0.05	0.105
ø16	0.104	0.214
ø20	0.153	0.313
ø25	0.232	0.472

Fig 1: Load mass: W (kg)

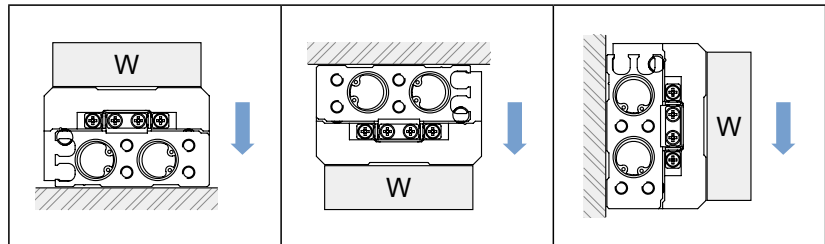
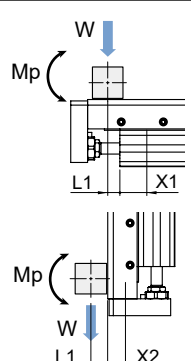
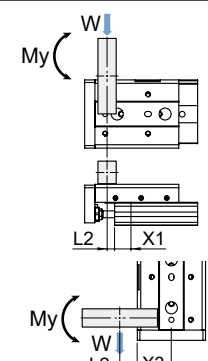
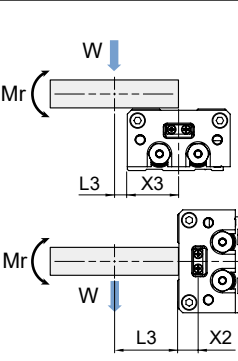
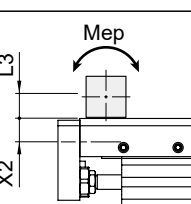
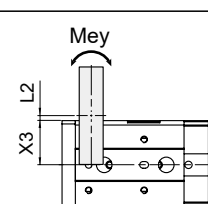


Table 2: Max. allowable load mass: W_{max} (kg)

Tube I.D. (mm)	Max. allowable load mass
ø6	0.6
ø8	0.8
ø12	2
ø16	3.7
ø20	6
ø25	8.5

Fig 2: Overhang: L_n (mm), Correction value of moment center position distance: X_n (mm)

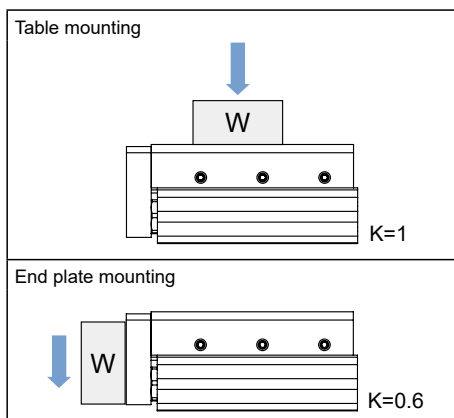
	Pitch moment	Yaw moment	Roll moment
Static moment			
Dynamic moment			—

Note.

Static moment: Moment generated by gravity.

Dynamic moment: Moment generated by impact when colliding with stopper.

Fig 3: Workpiece mounting coefficient: K



Model selection steps	Formula / Data	Selection example
3. Load factor 3-1 Load factor of load mass Find the allowable load mass W_a (kg). Note: There is no need to consider this load factor in the case of using perpendicularly in a vertical position. (Define $\alpha_1 = 0$.) Find the load factor of the load mass α_1 .	$W_a = K \cdot \beta \cdot W_{max}$ Workpiece mounting coefficient K: Fig 3 Allowable load mass coefficient β : Fig 4 Max. allowable load mass W_{max} : Table 2 $\alpha_1 = W/W_a$	$W_a = 1 \cdot 1 \cdot 0.6 = 0.6$ $K = 1$ $\beta = 1$ $W_{max} = 0.6$ $\alpha_1 = 0.3/0.6 = 0.5$
3-2 Load factor of static moment Find the static moment M (N·m). Find the allowable static moment M_a (N·m). Find the load factor α_2 of the static moment.	$M = W \cdot 9.8(L_n + X_n) / 1000$ Correction value of moment center position distance X_n : Table 3 $M_a = K \cdot \gamma \cdot M_{max}$ Workpiece mounting coefficient K: Fig 3 Allow load mounting coefficient γ : Fig 4 Max. allowable moment M_{max} : Table 4 $\alpha_2 = M/M_a$	Yawing Examine M_y. $M_y = 0.3 \cdot 9.8(4+14.5)/1000 = 0.05$ $X_1 = 14.5$ $M_{ay} = 1 \cdot 1 \cdot 0.7 = 0.7$ $M_{ymax} = 0.7$ $K = 1$ $\gamma = 1$ $\alpha_2 = 0.05/0.7 = 0.072$ Rolling Examine M_r. $M_r = 0.3 \cdot 9.8(5+6)/1000 = 0.033$ $X_2 = 6$ $M_{ar} = 0.7$ (Same value as M_{ay}) $\alpha_2' = 0.033/0.7 = 0.047$
3-3 Load factor of dynamic moment Find the dynamic moment M_e (N·m). Find the allowable dynamic moment M_{ea} (N·m). Find the load factor α_3 of the dynamic moment.	$M_e = 1/3 \cdot W_e \cdot 9.8 \frac{(L_n + X_n)}{1000}$ Correction equivalent to impact $W_e = \delta \cdot W \cdot V$ δ : Bumper coefficient With urethane bumper (Standard) = 4/100 With shock absorber = 1/100 Correction value of moment center position distance X_n : Table 3 $M_{ea} = K \cdot \gamma \cdot M_{max}$ Workpiece mounting coefficient K: Fig 3 Allowable mounting coefficient γ : Fig 4 Max. allowable moment M_{max} : Table 4 $\alpha_3 = M_e/M_{ea}$	Pitching Examine M_{ep}. $M_{ep} = 1/3 \cdot 2.52 \cdot 9.8 \cdot \frac{(5+6)}{1000} = 0.09$ $W_e = 4/100 \cdot 0.3 \cdot 210 = 2.52$ $X_2 = 6$ $M_{eap} = 1 \cdot 1 \cdot 0.7 = 0.7$ $K = 1$ $\gamma = 1$ $M_{pmax} = 0.7$ $\alpha_3 = 0.09/0.7 = 0.128$ Yawing Examine M_{ey}. $M_{ey} = 1/3 \cdot 2.52 \cdot 9.8 \cdot \frac{(4+16)}{1000} = 0.165$ $W_e = 2.52$ $X_3 = 16$ $M_{eay} = 0.7$ (Same value as M_{eap}) $\alpha_3' = 0.165/0.7 = 0.235$
3-4 Sum of load factors Possible to use if the sum of the load factors does not exceed 1.	$\Sigma \alpha_n = \alpha_1 + \alpha_2 + \alpha_3 \leq 1$	$\Sigma \alpha_n = \alpha_1 + \alpha_2 + \alpha_2' + \alpha_3 + \alpha_3' \leq 1$ $\Sigma \alpha_n = 0.5 + 0.072 + 0.047 + 0.128 + 0.235 = 0.982 \leq 1$ Add it is possible to use.

Table 3: Correction value of moment center position distance: X_n (mm)

Tube I.D. (mm)	X1, Stroke (mm)									X2	X3
	10	20	30	40	50	75	100	125	150		
ø6	14.5	14.5	19	26.5	35.5	—	—	—	—	6	16
ø8	14.5	14.5	19	28.5	35.5	49	—	—	—	8	20
ø12	23.5	23.5	23.5	27.5	33	50.5	68.5	—	—	9.5	25
ø16	22.5	22.5	22.5	26.5	32	51.5	67.5	85	—	10.5	31
ø20	25	25	25	25	32.5	49.5	68.5	88.5	88.5	15.5	38
ø25	24	24	24	24	31.5	51.5	66.5	86.5	91.5	20.5	46

Table 4: Max. allowable moment: M_{max} (N·m)

Tube I.D. (mm)	Stroke (mm)								
	10	20	30	40	50	75	100	125	150
ø6	0.7	1	1.1	1.1	1.1	—	—	—	—
ø8	2	2	2.6	3.5	3.9	3.9	—	—	—
ø12	3.9	3.9	3.9	5.5	6.8	9.6	9.6	—	—
ø16	9.8	9.8	9.8	9.8	12	21	30	30	—
ø20	16.4	16.4	16.4	16.4	24.2	31.4	45.5	45.5	45.5
ø25	26.5	26.5	26.5	26.5	37.8	49.8	62.2	62.2	62.2

Fig 3: Workpiece mounting coefficient: K

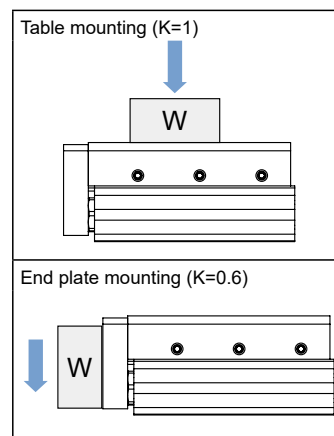
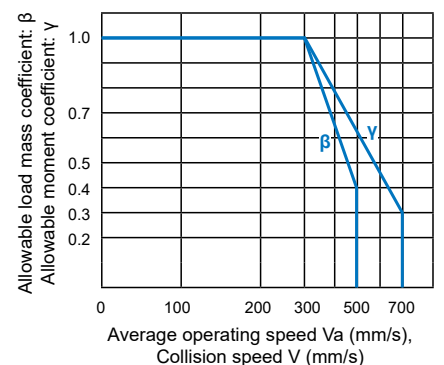


Fig.4: Allowable load mass coefficient: β
Allowable moment coefficient: γ



γ note: Use the average operating speed when calculating static moment. Use the collision speed when calculating dynamic moment.

Table deflection (Reference values)

Table displacement due to roll moment load

Table displacement of section A when loads are applied to the section F with the slide table retracted.

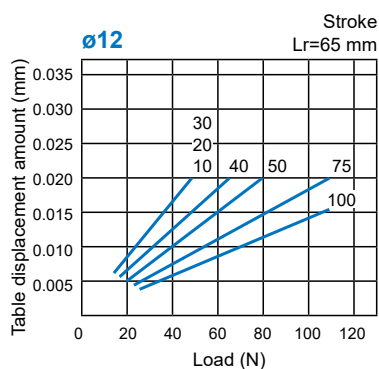
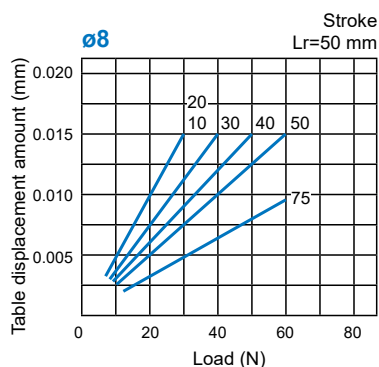
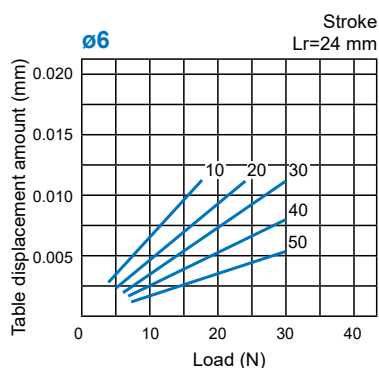
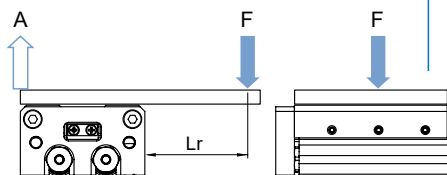


Table displacement due to yaw moment load

Table displacement when loads are applied to the section marked with the arrow at the full stroke.

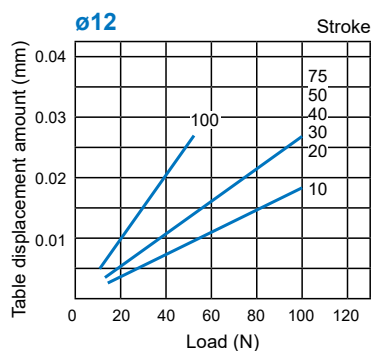
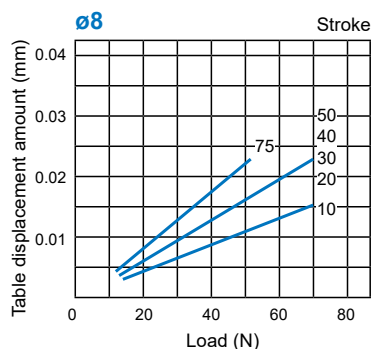
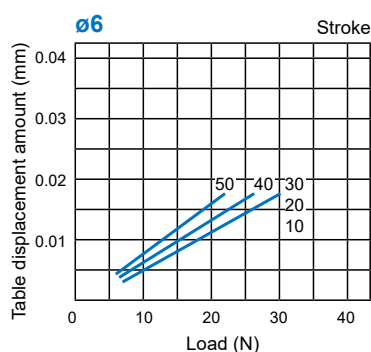
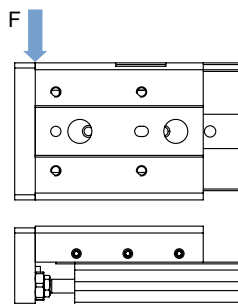


Table displacement due to pitch moment load

Table displacement when loads are applied to the section marked with the arrow at the full stroke.

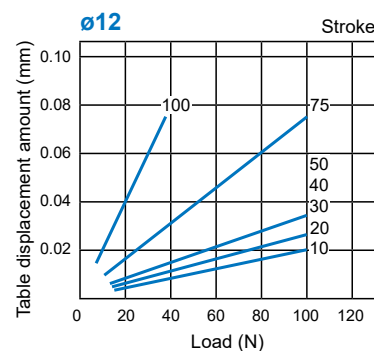
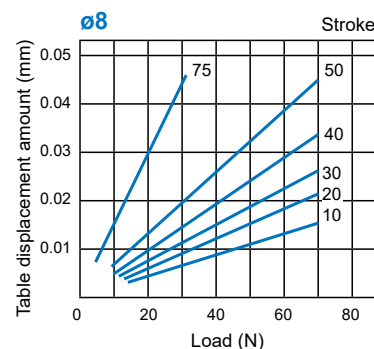
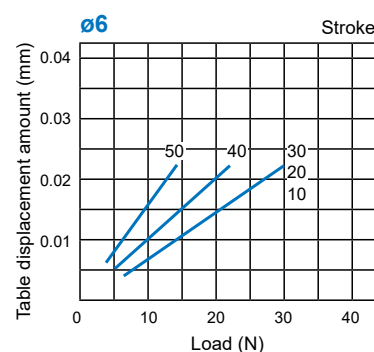
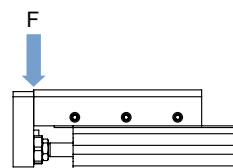


Table deflection (Reference values)

Table displacement due to roll moment load

Table displacement of section A when loads are applied to the section F with the slide table retracted.

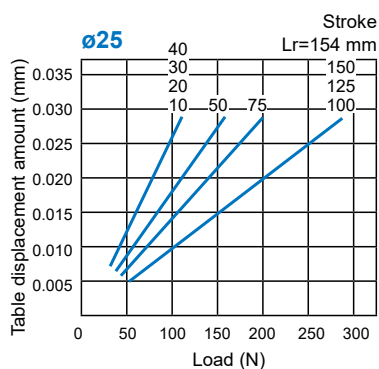
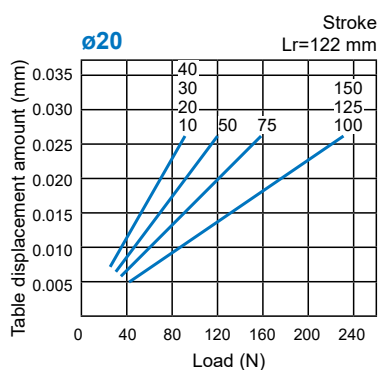
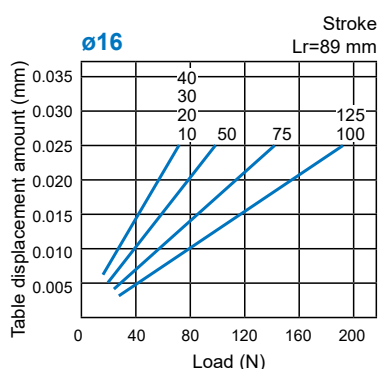
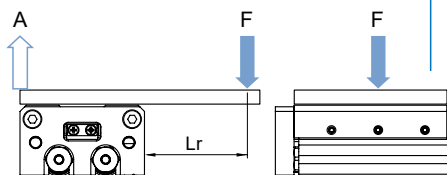


Table displacement due to yaw moment load

Table displacement when loads are applied to the section marked with the arrow at the full stroke.

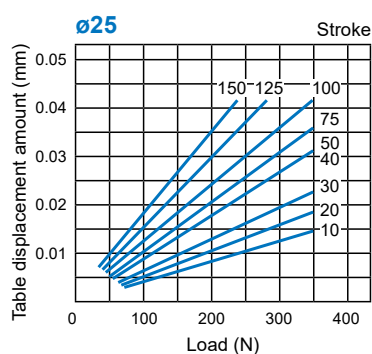
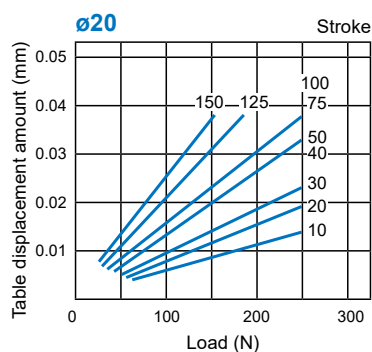
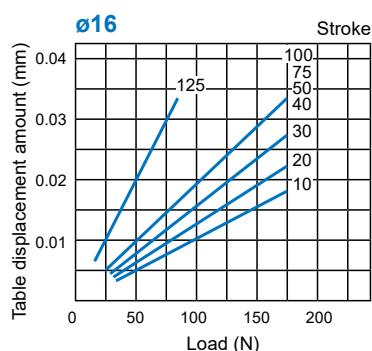
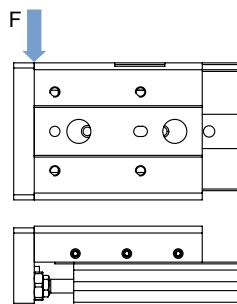
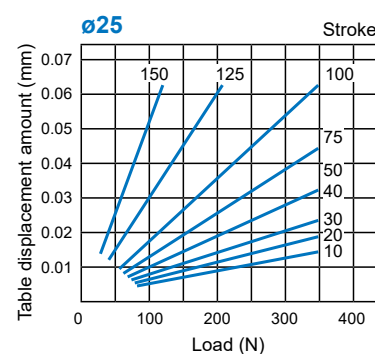
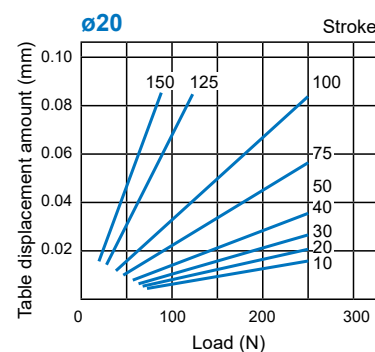
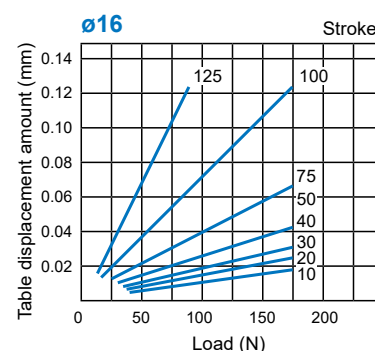
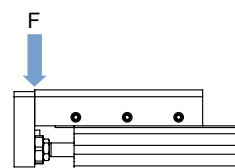
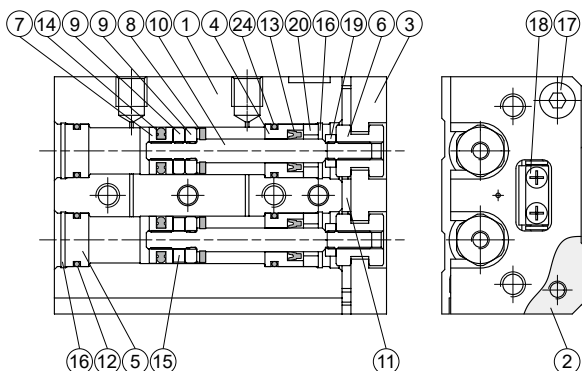


Table displacement due to pitch moment load

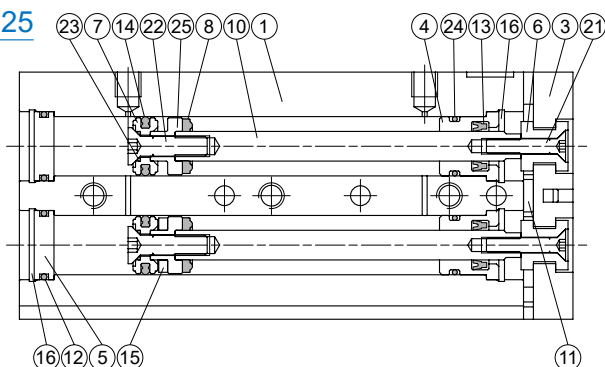
Table displacement when loads are applied to the section marked with the arrow at the full stroke.



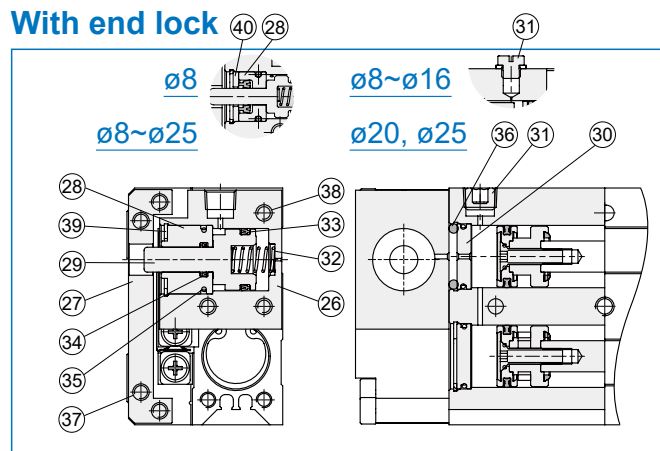
ø6, ø8



ø12~ø25



With end lock



Order example of repair kits

Tube I.D.	Repair kits (Seal kit)	
	Body	Body + End lock
ø6	PS-MCSS-6	—
ø8	PS-MCSS-8	PS-MCSS-8-HL
ø12	PS-MCSS-12	PS-MCSS-12-HL
ø16	PS-MCSS-16	PS-MCSS-16-HL
ø20	PS-MCSS-20	PS-MCSS-20-HL
ø25	PS-MCSS-25	PS-MCSS-25-HL

Material *1. Aluminum alloy *2. Stainless steel *3. Spring steel

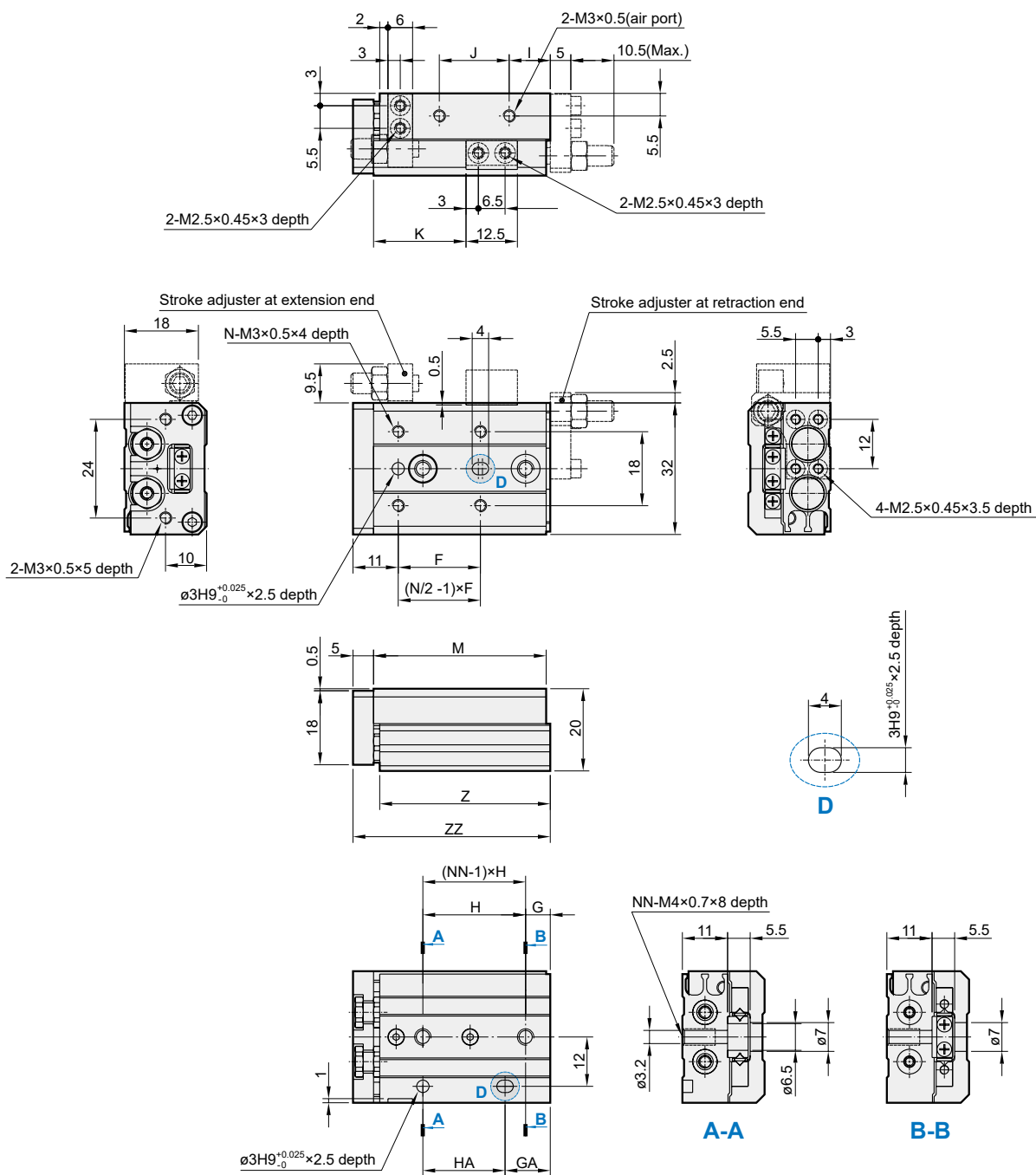
No.	Tube I.D. Part name	6	8	12~25	Q'y	Repair kits (inclusion)
1	Body	Aluminum alloy			1	
2	Table	Aluminum alloy			1	
3	Plate	Aluminum alloy			1	
4	Rod cover	Aluminum alloy			2	
5	Head cover	Aluminum alloy			2	
6	Floating connector	Stainless steel			2	
7	Piston	Stainless steel	*1		2	
8	Cushion pad	NBR			2	●
9	Spacer ring	*1	*2	—	3	
10	Piston rod	Stainless steel			2	
11	End cushion	PU			1	●
12	Cover ring	NBR			2	●
13	Rod packing	NBR			2	●
14	Piston packing	NBR			2	●
15	Magnet ring	Magnet material			1	
16	Snap ring	*3	Stainless steel		4	
17	Bolt	Stainless steel			2*4	
18	Slide way	Bearing steel			1	
19	Nut	Stainless steel	—		2	
20	Rod cover washer	Stainless steel	—		2	
21	Floating connector bolt	—	*2		2	
22	Piston screw	—	*2		2	

No.	Tube I.D. Part name	6	8	12~25	Q'y	Repair kits (inclusion)
23	Piston gasket	—		NBR	2	●
24	Cover ring	NBR			2	●
25	Piston for magnet ring	—		*1	2	

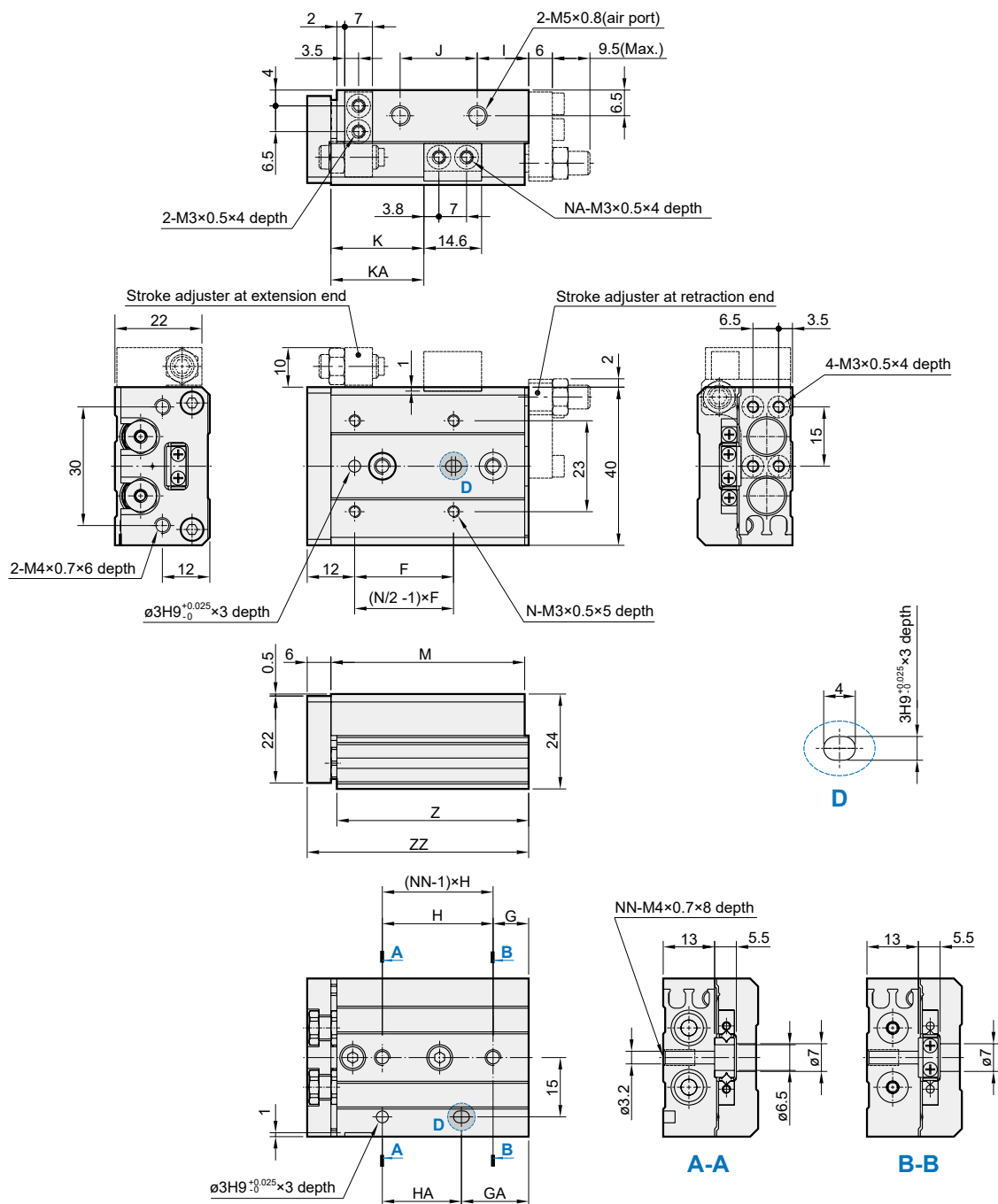
With end lock

No.	Part name	Material	Q'y	Repair kits (inclusion)
26	Body for lock	Aluminum alloy	1	
27	Table support	Carbon steel	1	
28	Rod cover	Aluminum alloy	1	
29	Piston rod	Stainless steel	1	
30	Bushing	Aluminum alloy	1	
31	Plug	Brass	1	
32	Return spring	Stainless steel	1	
33	Piston packing	NBR	1	●
34	Rod packing	NBR	1	●
35	Cover ring	NBR	1	●
36	O-ring	NBR	1	●
37	Bolt	Stainless steel	2*4	
38	Bolt	Stainless steel	3	
39	Snap ring	Stainless steel	1	
40	Rod cover washer	Stainless steel	1	

*4. Item 17 and 37: Tube I.D. ø20, 25 (Q'y: 4pcs).



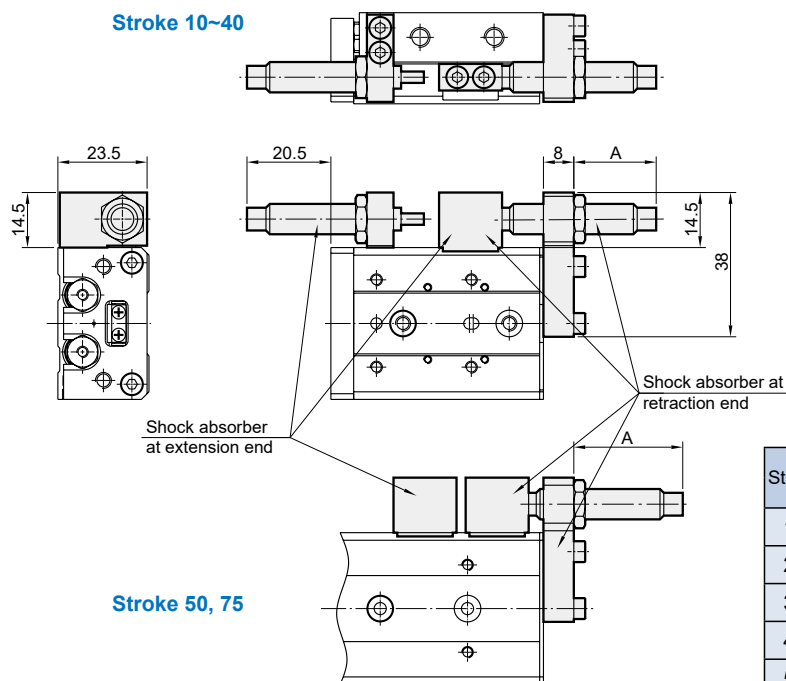
Code Stroke	F	G	GA	H	HA	I	J	K	M	N	NN	Z	ZZ
10	20	6	11	25	20	10	17	22.5	42	4	2	41.5	48
20	30	6	21	35	20	10	27	32.5	52	4	2	51.5	58
30	20	11	31	20	20	7	40	42.5	62	6	3	61.5	68
40	28	13	43	30	30	19	50	52.5	84	6	3	83.5	90
50	38	17	41	24	48	25	60	62.5	100	6	4	99.5	106



Code Stroke	F	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	25	9	17	28	20	13	19.5	23.5	-	49	4	2	2	48.5	56
20	25	12	12	30	30	8.5	29	33.5	-	54	4	2	2	53.5	61
30	40	13	33	20	20	9.5	39	43.5	-	65	4	2	3	64.5	72
40	50	15	43	28	28	10.5	56	53.5	-	83	4	2	3	82.5	90
50	38	20	43	23	46	24.5	60	63.5	82.5	101	6	4	4	100.5	108
75	50	27	83	28	56	38.5	96	88.5	132.5	151	6	4	5	150.5	158

$\varnothing 8$

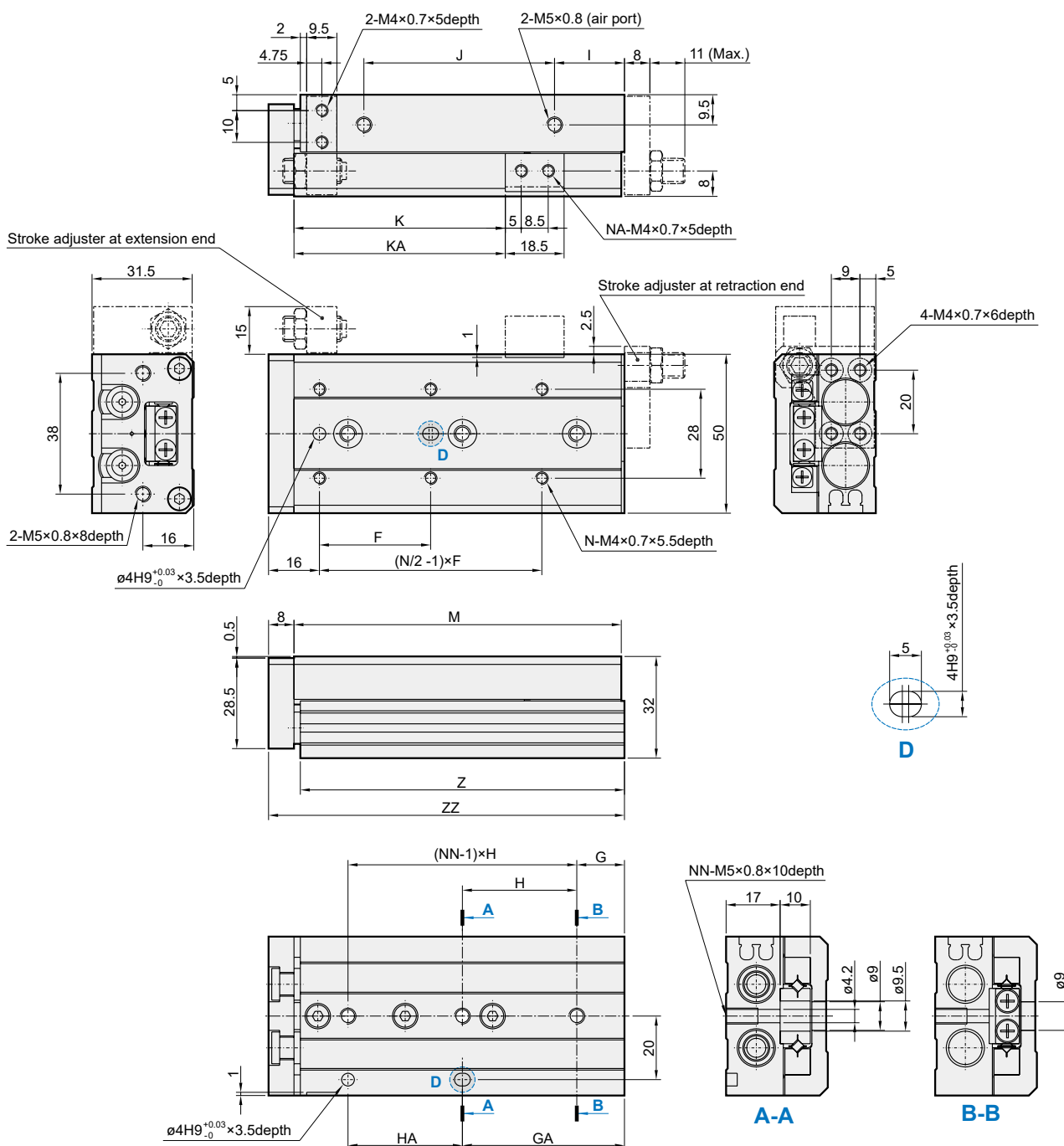
Stroke 10~40



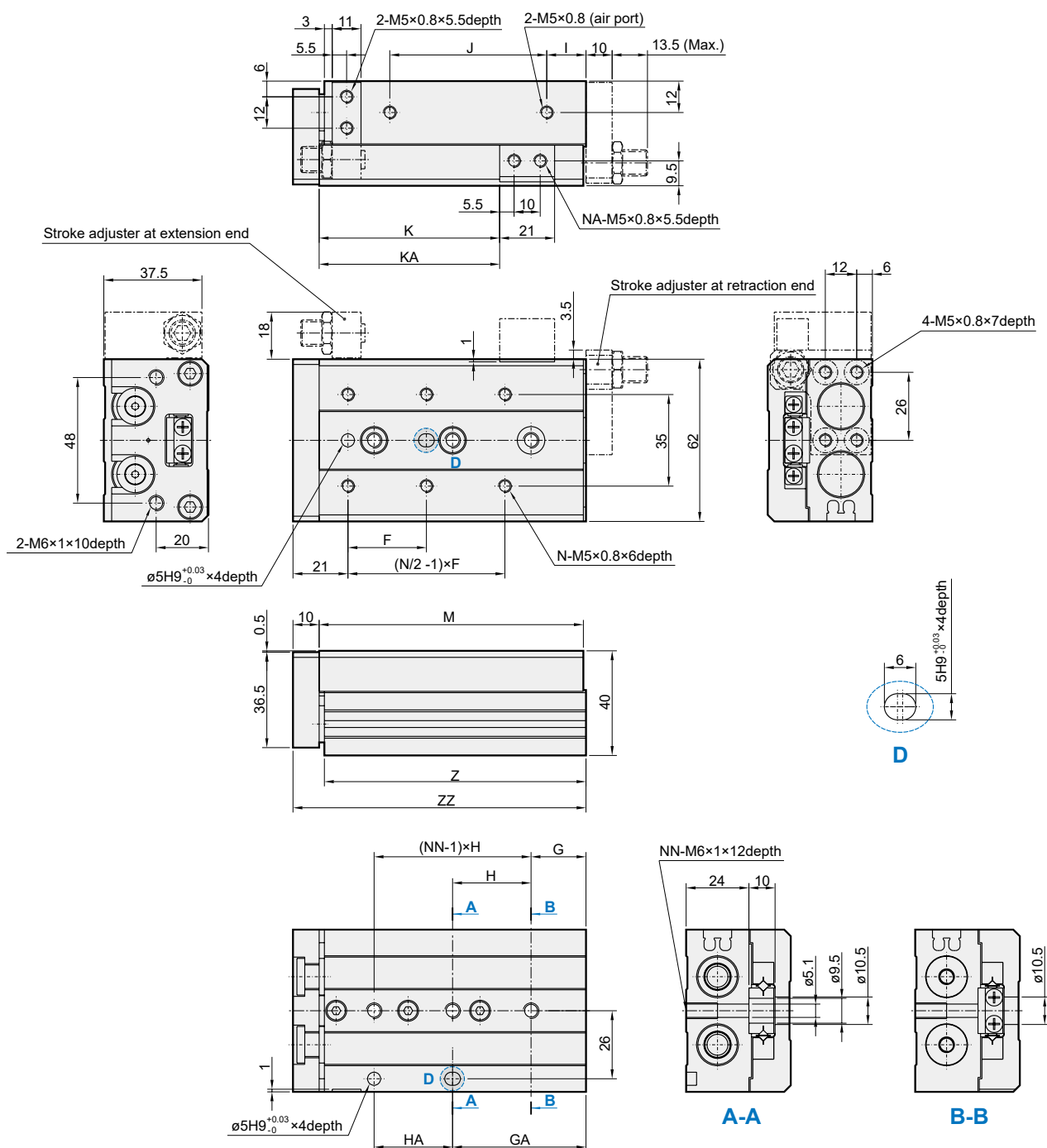
Stroke 50, 75

Stroke	Stroke adjustment range		A dimension (Retracted side mounting)
	Extending	Retracting	
10	Max. 21	11.5	20.1
20		16.1	25.1
30		15.1	24.1
40		7.1	16.1
50		18.1	27.1
75		18.1	27.1

* Other dimensions not indicated are the same as the basic style.

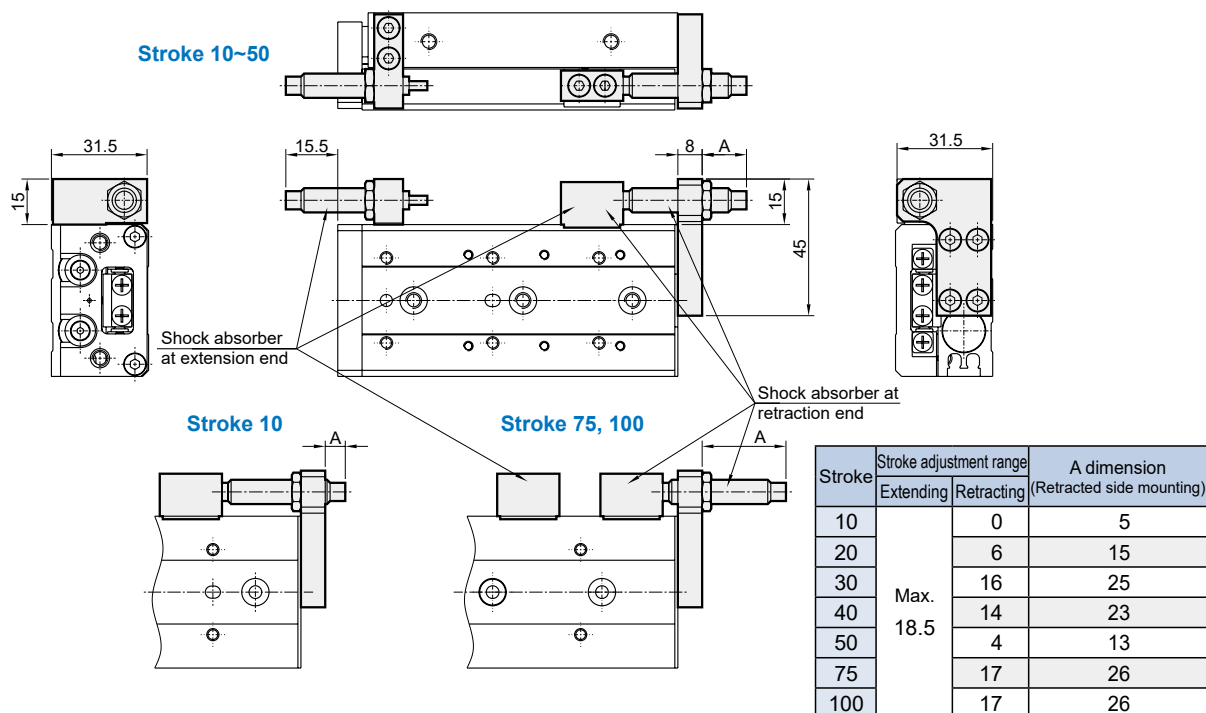


Code Stroke	F	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	35	15	15	40	40	10	40	26.5	-	71	4	2	2	70	80
20	35	15	15	40	40	10	40	36.5	-	71	4	2	2	70	80
30	35	15	15	40	40	10	40	46.5	-	71	4	2	2	70	80
40	50	17	42	25	25	10	52	56.5	-	83	4	2	3	82	92
50	35	15	51	36	36	22	60	66.5	-	103	6	2	3	102	112
75	55	25	61	36	72	43	85	91.5	125.5	149	6	4	4	148	158
100	65	35	111	38	76	52	130	116.5	179.5	203	6	4	5	202	212



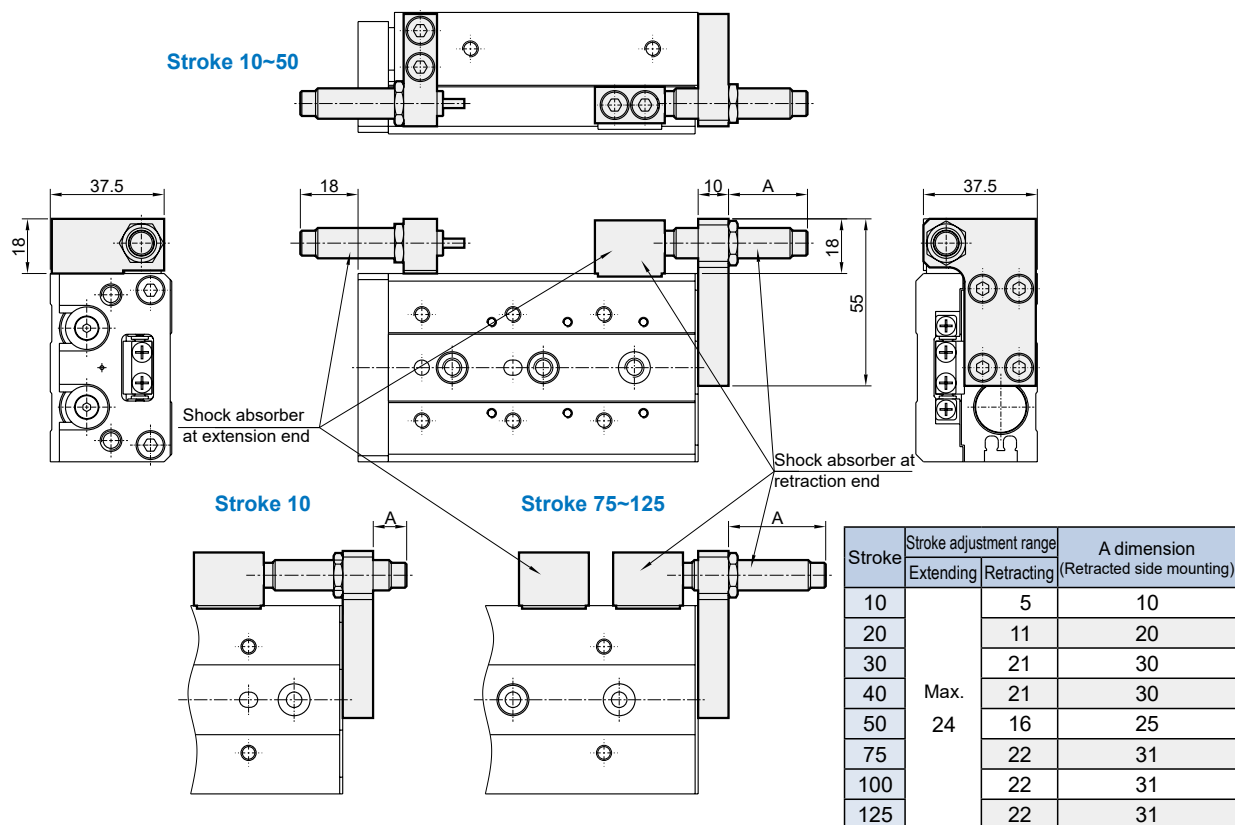
Code Stroke	F	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	35	16	16	40	40	10	40	29	-	76	4	2	2	75	87
20	35	16	16	40	40	10	40	39	-	76	4	2	2	75	87
30	35	16	16	40	40	10	40	49	-	76	4	2	2	75	87
40	40	16	16	50	50	10	50	59	-	86	4	2	2	85	97
50	30	21	51	30	30	15	60	69	-	101	6	2	3	100	112
75	55	26	61	35	70	40	85	94	125	151	6	4	4	150	162
100	65	39	109	35	70	55	118	119	173	199	6	4	5	198	210
125	70	19	159	35	70	68	155	144	223	249	8	4	7	248	260

$\varnothing 12$

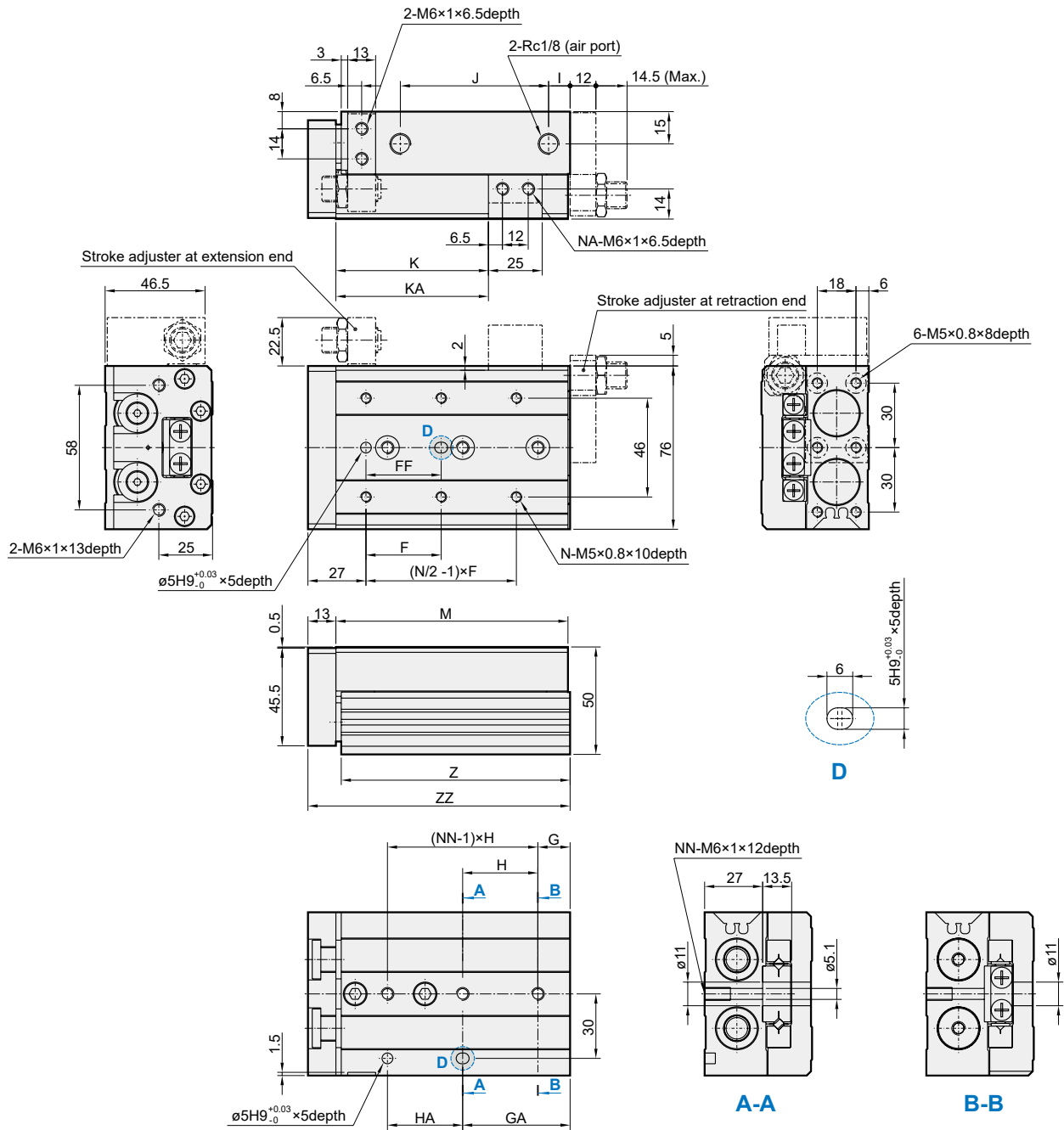


* Other dimensions not indicated are the same as the basic style.

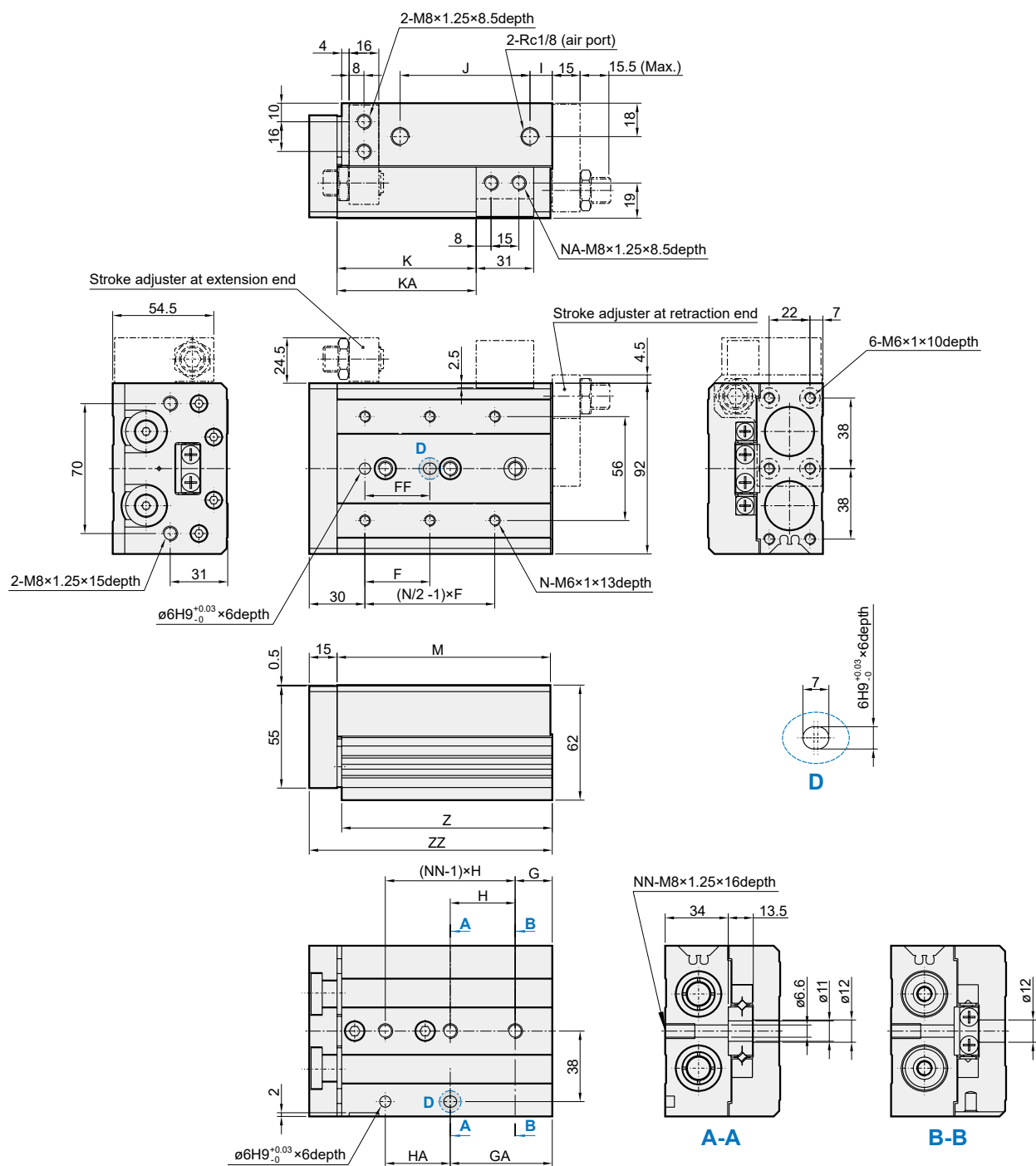
$\varnothing 16$



* Other dimensions not indicated are the same as the basic style.



Code Stroke	F	FF	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	50	40	15	25	45	35	10	44	31	-	83	4	2	2	81.5	97
20	50	40	15	25	45	35	10	44	41	-	83	4	2	2	81.5	97
30	50	40	15	25	45	35	10	44	51	-	83	4	2	2	81.5	97
40	60	50	15	35	55	35	10	54	61	-	93	4	2	2	91.5	107
50	35	35	15	50	35	35	10	69	71	-	108	6	2	3	106.5	122
75	60	60	19	54	35	70	10	108	96	-	147	6	2	4	145.5	161
100	70	70	37	107	35	70	58	113	121	169	200	6	4	5	198.5	214
125	70	70	41	155	38	76	70	155	146	223	254	8	4	6	252.5	268
150	80	80	19	195	44	88	87	190	171	275	306	8	4	7	304.5	320

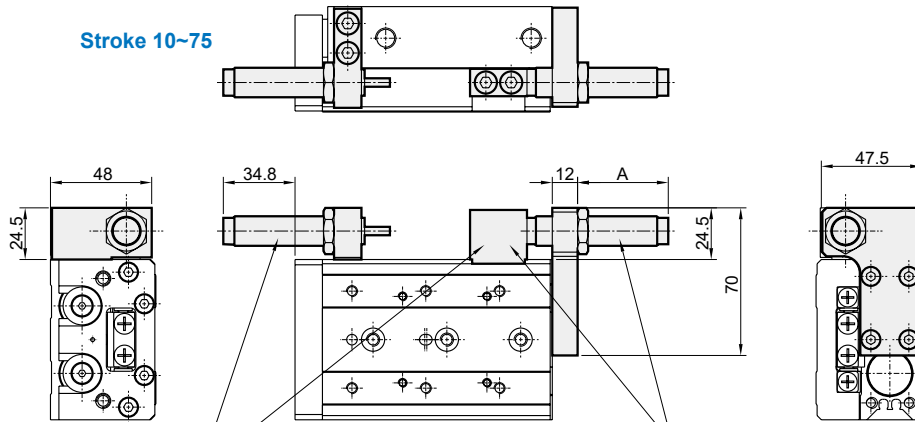


Code Stroke	F	FF	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	50	40	22	22	45	45	12	47	35	-	92	4	2	2	90.5	108
20	50	40	22	22	45	45	12	47	45	-	92	4	2	2	90.5	108
30	50	40	22	22	45	45	12	47	55	-	92	4	2	2	90.5	108
40	60	50	22	22	55	55	12	57	65	-	102	4	2	2	100.5	118
50	35	35	20	55	35	35	12	70	75	-	115	6	2	3	113.5	131
75	60	60	26	61	35	70	33	90	100	-	156	6	2	4	154.5	172
100	70	70	32	102	35	70	50	114	125	162	197	6	4	5	195.5	213
125	75	75	40	154	38	76	67	155	150	218	255	8	4	6	253.5	271
150	80	80	30	190	40	80	82	180	175	258	295	8	4	7	293.5	311

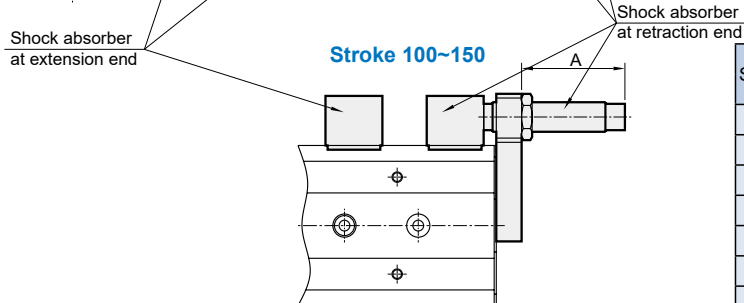
SLIDE CYLINDER

ø20

Stroke 10~75



Stroke 100~150

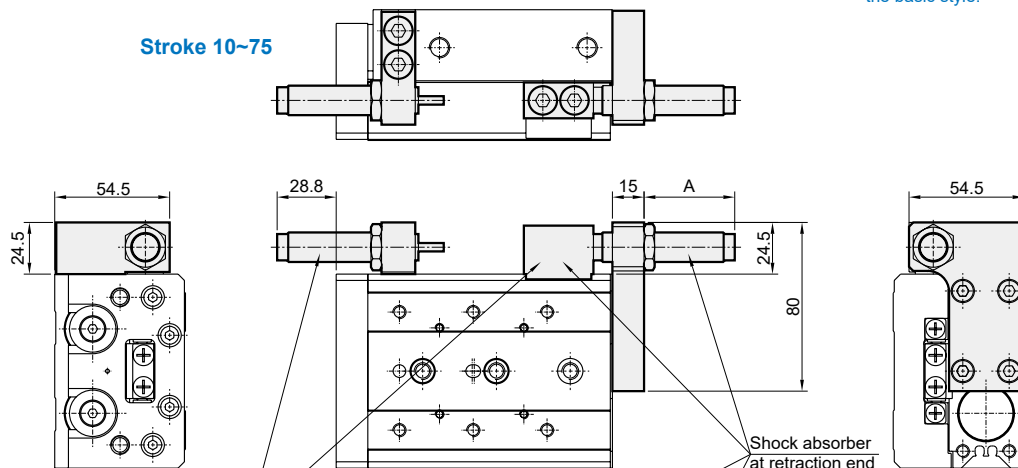


Stroke	Stroke adjustment range		A dimension (Retracted side mounting)
	Extending	Retracting	
10	Max. 40.3	15.8	28.8
20		25.8	38.8
30		35.8	48.8
40		35.8	48.8
50		30.8	43.8
75		16.8	29.8
100		36.8	49.8
125		36.8	49.8
150		36.8	49.8

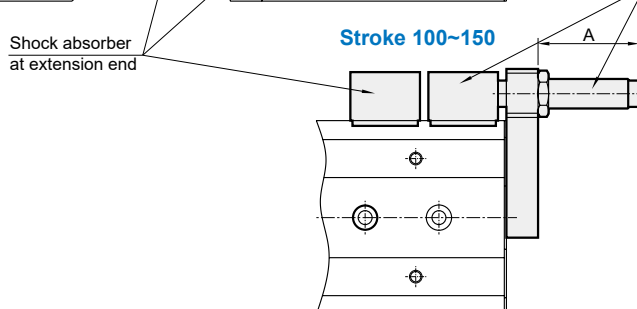
* Other dimensions not indicated are the same as the basic style.

ø25

Stroke 10~75



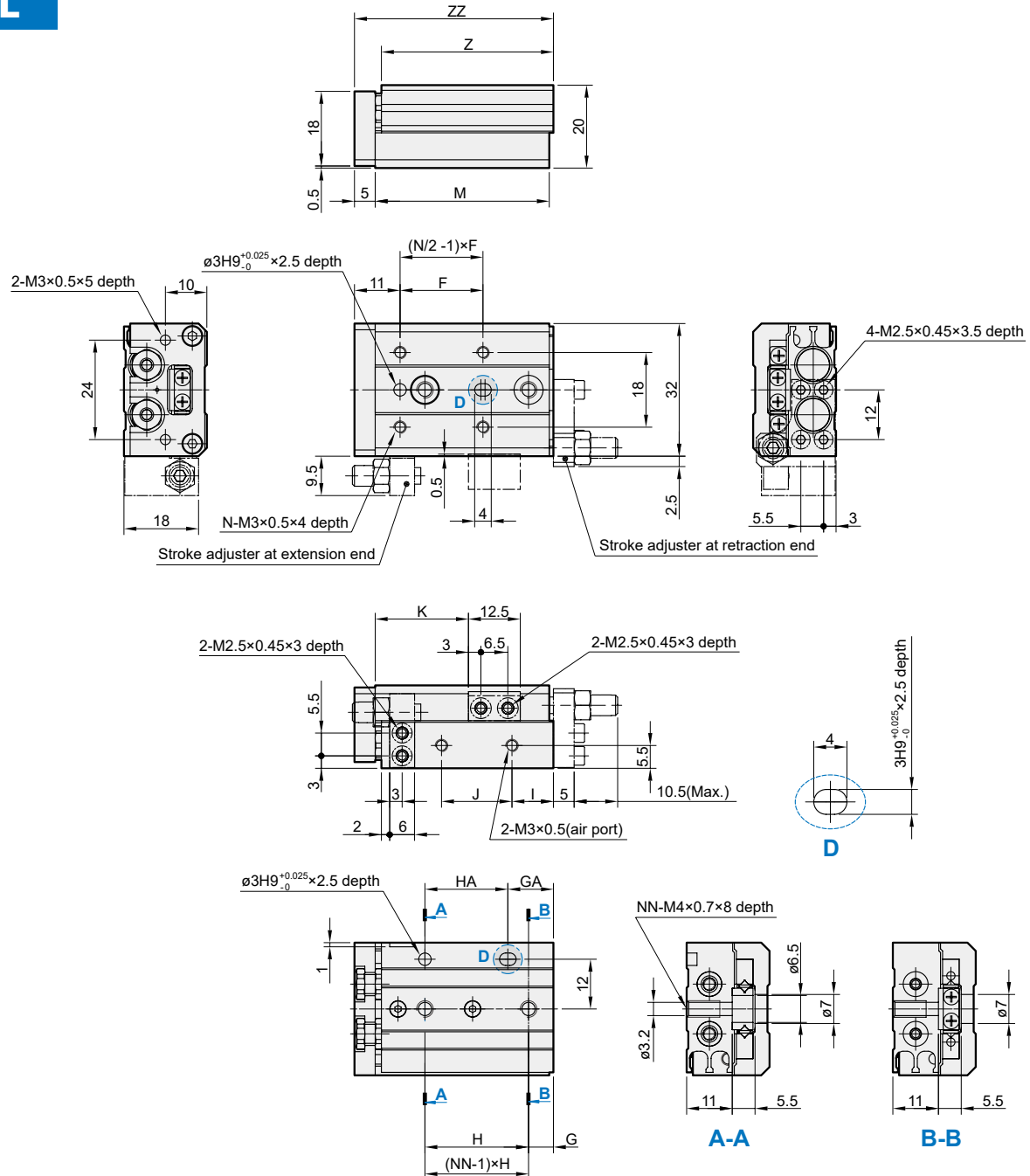
Stroke 100~150



Stroke	Stroke adjustment range		A dimension (Retracted side mounting)
	Extending	Retracting	
10	Max. 36.3	12.8	26.8
20		22.8	36.8
30		32.8	46.8
40		32.8	46.8
50		29.8	43.8
75		13.8	27.8
100		34.8	48.8
125		32.8	46.8
150		32.8	46.8

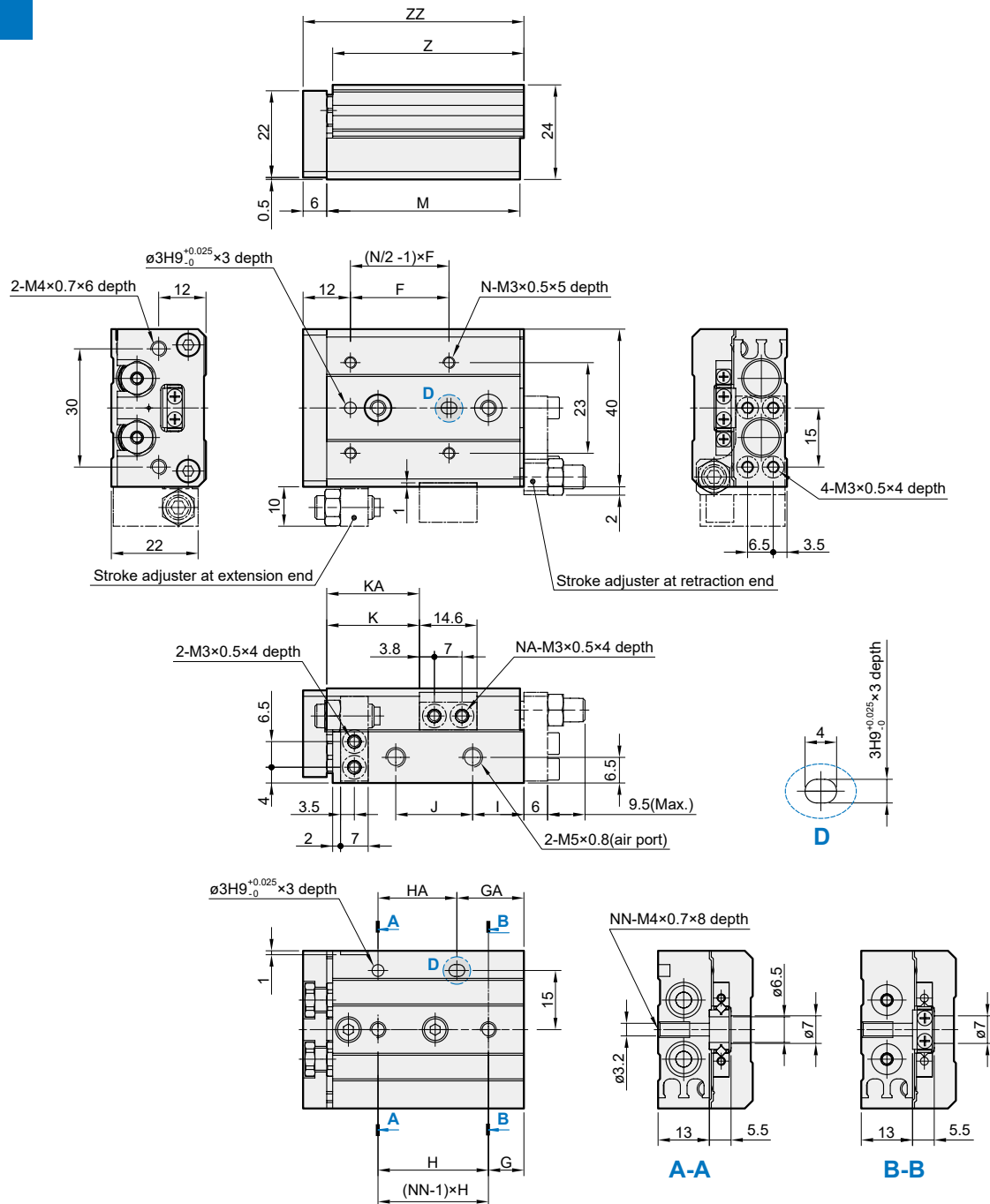
* Other dimensions not indicated are the same as the basic style.

L



Code Stroke	F	G	GA	H	HA	I	J	K	M	N	NN	Z	ZZ
10	20	6	11	25	20	10	17	22.5	42	4	2	41.5	48
20	30	6	21	35	20	10	27	32.5	52	4	2	51.5	58
30	20	11	31	20	20	7	40	42.5	62	6	3	61.5	68
40	28	13	43	30	30	19	50	52.5	84	6	3	83.5	90
50	38	17	41	24	48	25	60	62.5	100	6	4	99.5	106

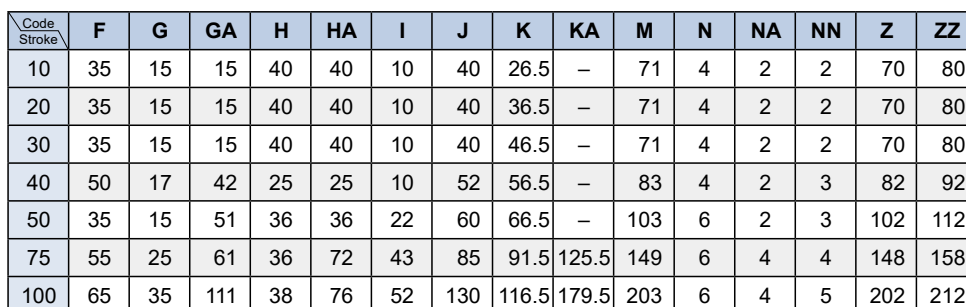
L



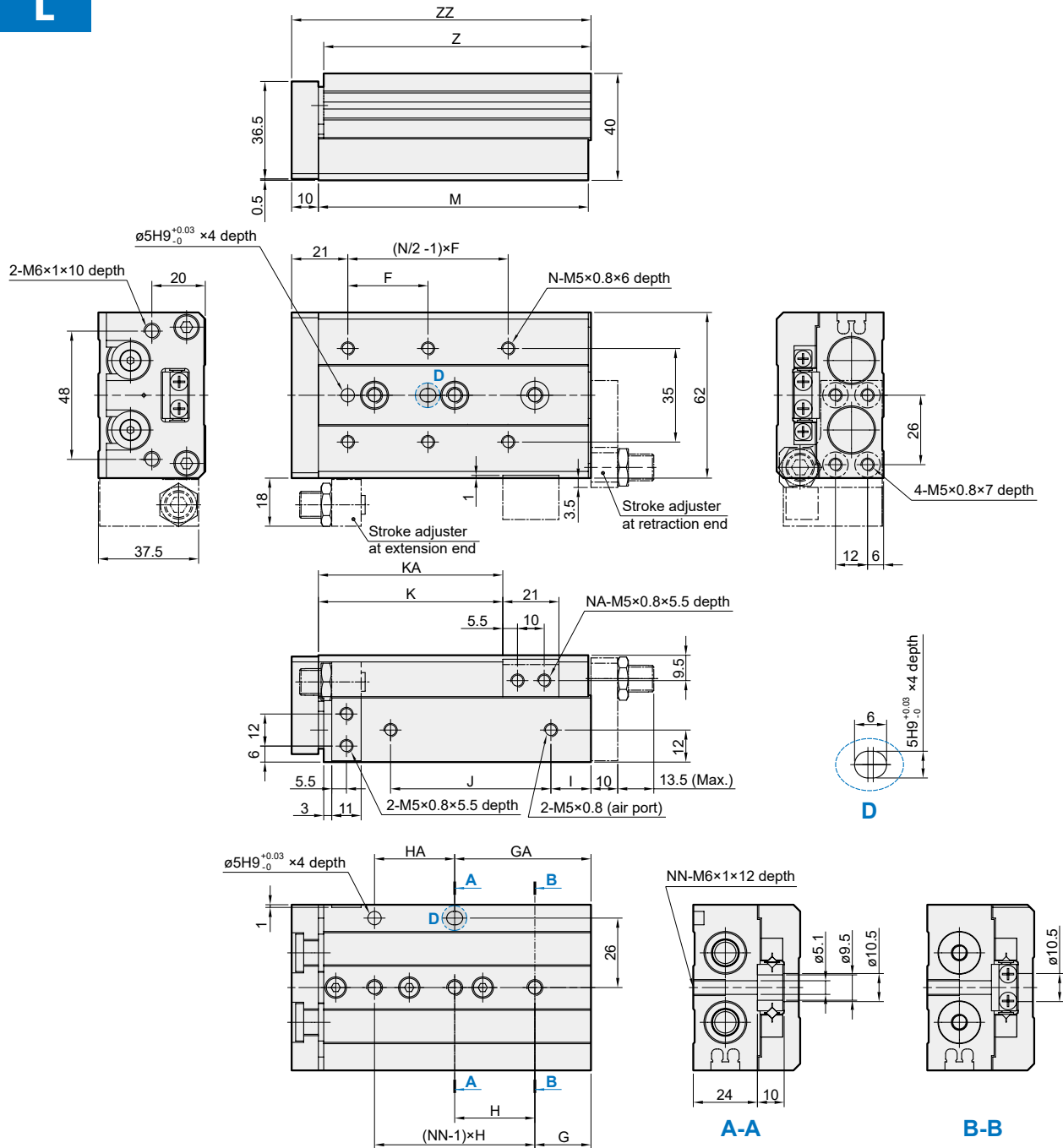
Code Stroke	F	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	25	9	17	28	20	13	19.5	23.5	—	49	4	2	2	48.5	56
20	25	12	12	30	30	8.5	29	33.5	—	54	4	2	2	53.5	61
30	40	13	33	20	20	9.5	39	43.5	—	65	4	2	3	64.5	72
40	50	15	43	28	28	10.5	56	53.5	—	83	4	2	3	82.5	90
50	38	20	43	23	46	24.5	60	63.5	82.5	101	6	4	4	100.5	108
75	50	27	83	28	56	38.5	96	88.5	132.5	151	6	4	5	150.5	158

Technical drawing of a rectangular block with the following dimensions and labels:

- Overall length: ZZ
- Length of the upper section: Z
- Overall height: 32
- Height of the upper section: 28.5
- Height of the lower section: 0.5
- Width of the block: M
- Width of the upper section: 8

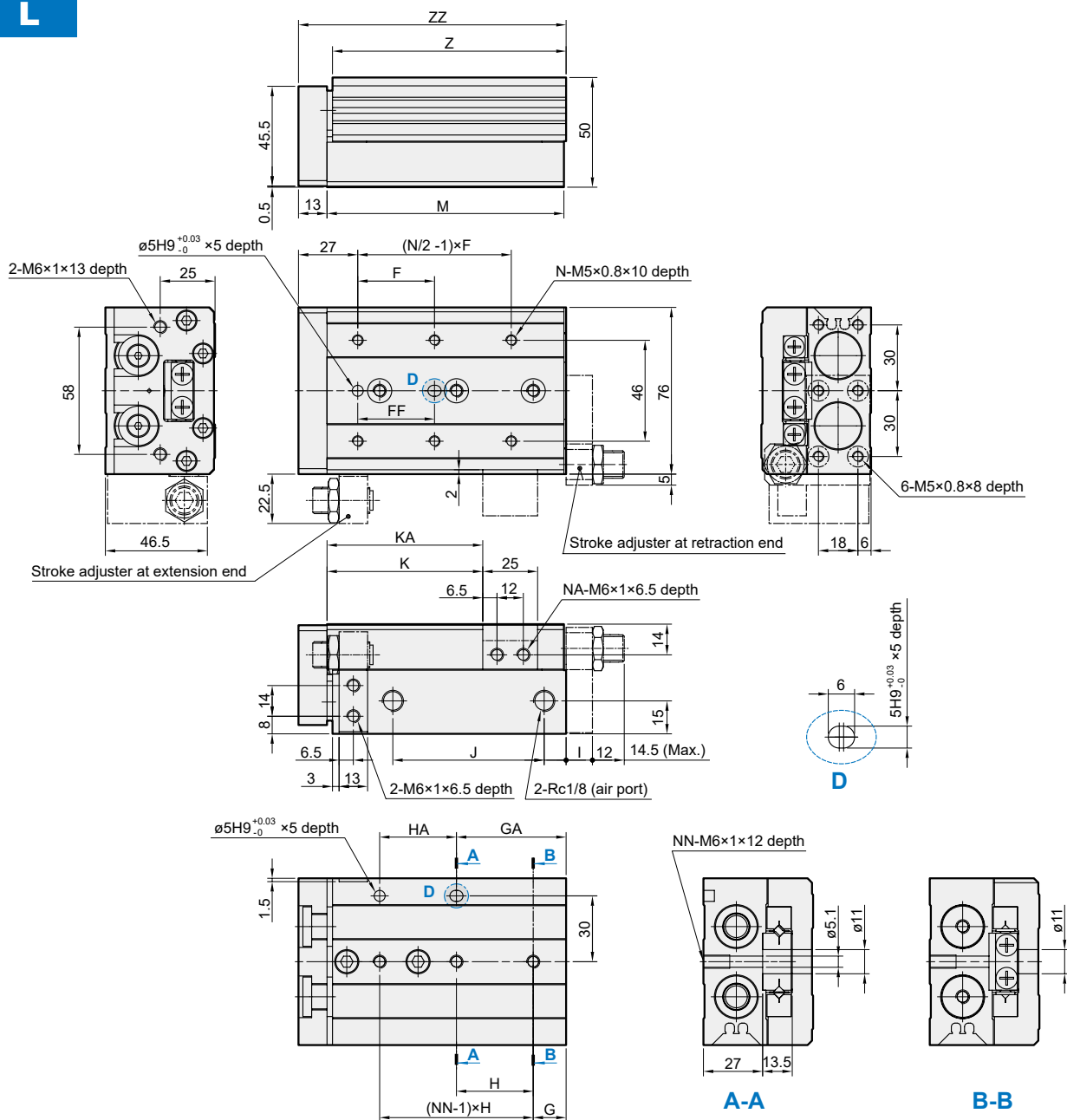


L



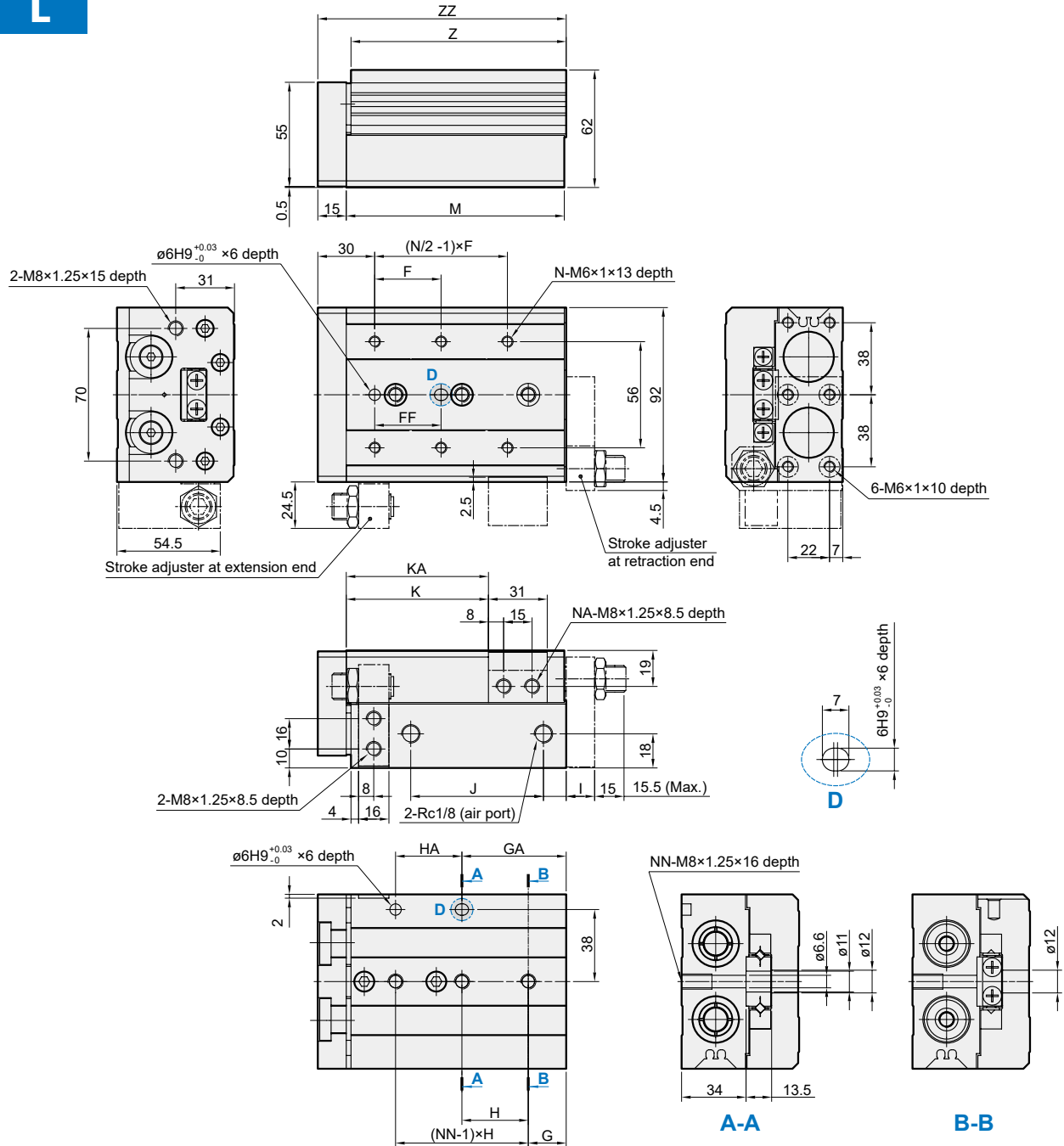
Code Stroke	F	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	35	16	16	40	40	10	40	29	—	76	4	2	2	75	87
20	35	16	16	40	40	10	40	39	—	76	4	2	2	75	87
30	35	16	16	40	40	10	40	49	—	76	4	2	2	75	87
40	40	16	16	50	50	10	50	59	—	86	4	2	2	85	97
50	30	21	51	30	30	15	60	69	—	101	6	2	3	100	112
75	55	26	61	35	70	40	85	94	125	151	6	4	4	150	162
100	65	39	109	35	70	55	118	119	173	199	6	4	5	198	210
125	70	19	159	35	70	68	155	144	223	249	8	4	7	248	260

L



Code Stroke	F	FF	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	50	40	15	25	45	35	10	44	31	—	83	4	2	2	81.5	97
20	50	40	15	25	45	35	10	44	41	—	83	4	2	2	81.5	97
30	50	40	15	25	45	35	10	44	51	—	83	4	2	2	81.5	97
40	60	50	15	35	55	35	10	54	61	—	93	4	2	2	91.5	107
50	35	35	15	50	35	35	10	69	71	—	108	6	2	3	106.5	122
75	60	60	19	54	35	70	10	108	96	—	147	6	2	4	145.5	161
100	70	70	37	107	35	70	58	113	121	169	200	6	4	5	198.5	214
125	70	70	41	155	38	76	70	155	146	223	254	8	4	6	252.5	268
150	80	80	19	195	44	88	87	190	171	275	306	8	4	7	304.5	320

L



Code Stroke	F	FF	G	GA	H	HA	I	J	K	KA	M	N	NA	NN	Z	ZZ
10	50	40	22	22	45	45	12	47	35	—	92	4	2	2	90.5	108
20	50	40	22	22	45	45	12	47	45	—	92	4	2	2	90.5	108
30	50	40	22	22	45	45	12	47	55	—	92	4	2	2	90.5	108
40	60	50	22	22	55	55	12	57	65	—	102	4	2	2	100.5	118
50	35	35	20	55	35	35	12	70	75	—	115	6	2	3	113.5	131
75	60	60	26	61	35	70	33	90	100	—	156	6	2	4	154.5	172
100	70	70	32	102	35	70	50	114	125	162	197	6	4	5	195.5	213
125	75	75	40	154	38	76	67	155	150	218	255	8	4	6	253.5	271
150	80	80	30	190	40	80	82	180	175	258	295	8	4	7	293.5	311

SLIDE CYLINDER

Order example of stroke adjuster

MCSS – 20 L – AS – X12

MODEL

TUBE I.D.

STROKE ADJUSTER

ADJUSTABLE RANGE

Blank: Standard
L: Symmetric style

AS: Adjuster at extension end
AT: Adjuster at retraction end
A: Adjuster at both ends
A2: Adjusting bolt

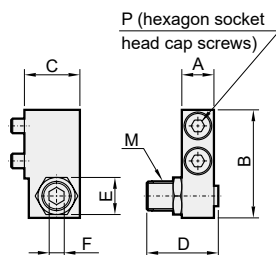
Blank: 5mm
X11: 15mm
X12: 25mm

* X12 (adjustable range: 25mm)
is not available for MCSS-6.

AS Stroke adjuster at extension end (Standard and symmetric style share the same order code)

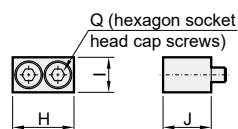
Mounted to body

Material: Aluminum alloy



Mounted to table

Material: Aluminum alloy

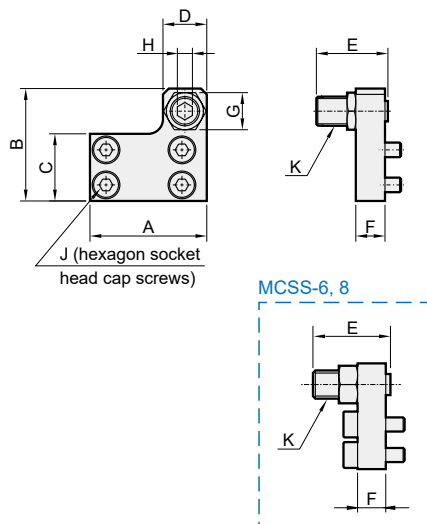


Tube I.D.	Order code	Adjustable stroke range (mm)	Mounted to body								Mounted to table			
			A	B	C	D	E	F	M	P	H	I	J	Q
6	MCSS-6-AS	5	6	17.8	10.5	16.5	7	2.5	M5×0.8	M2.5×10	12.5	6	8.5	M2.5×8
	MCSS-6-AS-X11	15				26.5								
8	MCSS-8-AS	5	7	21.5	11	16.5	8	3	M6×1	M3×10	14.6	7	10	M3×10
	MCSS-8-AS-X11	15				26.5								
	MCSS-8-AS-X12	25				36.5								
12	MCSS-12-AS	5	9.5	31	16	20	11	4	M8×1	M4×16	18.5	10	13	M4×12
	MCSS-12-AS-X11	15				30								
	MCSS-12-AS-X12	25				40								
16	MCSS-16-AS	5	11	37	19	24.5	14	5	M10×1	M5×16	21	12	16.5	M5×16
	MCSS-16-AS-X11	15				34.5								
	MCSS-16-AS-X12	25				44.5								
20	MCSS-20-AS	5	13	45.5	24	27.5	17	6	M12×1.25	M6×20	25	13	21	M6×20
	MCSS-20-AS-X11	15				37.5								
	MCSS-20-AS-X12	25				47.5								
25	MCSS-25-AS	5	16	53.5	26.5	32.5	19	6	M14×1.5	M8×25	31	17	25.5	M8×25
	MCSS-25-AS-X11	15				42.5								
	MCSS-25-AS-X12	25				52.5								

AT Stroke adjuster at retraction end (ø6, ø8: Standard and symmetric style share the same order code)

Mounted to body

Material: Aluminum alloy

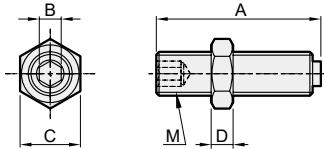


Tube I.D.	Order code	Adjustable stroke range (mm)	A	B	C	D	E	F	G	H	J	K
6	MCSS-6-AT	5	21	19	10.5	8	16.5	5	7	2.5	M2.5×8	M5×0.8
	MCSS-6-AT-X11	15					26.5					
8	MCSS-8-AT	5	25	22.5	12.5	9	16.5	6	8	3	M3×10	M6×1
	MCSS-8-AT-X11	15					26.5					
	MCSS-8-AT-X12	25					36.5					
12	MCSS-12□-AT	5	32	31	18.5	13	20	8	12	4	M4×8	M8×1
	MCSS-12□-AT-X11	15					30					
	MCSS-12□-AT-X12	25					40					
16	MCSS-16□-AT	5	40	38.5	23	15	24.5	10	14	5	M5×10	M10×1
	MCSS-16□-AT-X11	15					34.5					
	MCSS-16□-AT-X12	25					44.5					
20	MCSS-20□-AT	5	50	48	29	21	27.5	12	17	6	M5×12	M12×1.25
	MCSS-20□-AT-X11	15					37.5					
	MCSS-20□-AT-X12	25					47.5					
25	MCSS-25□-AT	5	60	58	35	23	32.5	15	19	6	M6×16	M14×1.5
	MCSS-25□-AT-X11	15					42.5					
	MCSS-25□-AT-X12	25					52.5					

* □ For standard and symmetric style options.

A2 Adjusting bolt (Standard and symmetric style share the same order code)

Material: Stainless steel



Tube I.D.	Order code	Adjustable stroke range (mm)	A	B	C	D	M
6	MCSS-6-A2	5	16.5	2.5	7	4	M5×0.8
	MCSS-6-A2-X11	15	26.5				
8	MCSS-8-A2	5	16.5	3	8	4	M6×1
	MCSS-8-A2-X11	15	26.5				
	MCSS-8-A2-X12	25	36.5				
12	MCSS-12-A2	5	20	4	11	4	M8×1
	MCSS-12-A2-X11	15	30				
	MCSS-12-A2-X12	25	40				
16	MCSS-16-A2	5	24.5	5	14	4	M10×1
	MCSS-16-A2-X11	15	34.5				
	MCSS-16-A2-X12	25	44.5				
20	MCSS-20-A2	5	27.5	6	17	5	M12×1.25
	MCSS-20-A2-X11	15	37.5				
	MCSS-20-A2-X12	25	47.5				
25	MCSS-25-A2	5	32.5	6	19	6	M14×1.5
	MCSS-25-A2-X11	15	42.5				
	MCSS-25-A2-X12	25	52.5				

Cylinder weight

Unit: g

Model	Stroke (mm)									Adjuster		Absorber		End lock
	10	20	30	40	50	75	100	125	150	AS	AT	BS	BT	
MCSS-6(L)	89	110	122	161	199	—	—	—	—	10	10	—	—	—
MCSS-8(L)	155	166	201	246	281	394	—	—	—	18	18	31	41	40
MCSS-12(L)	360	362	369	425	529	722	960	—	—	40	36	46	57	92
MCSS-16(L)	576	600	602	674	762	1095	1410	1702	—	67	66	76	101	168
MCSS-20(L)	1050	1060	1092	1145	1320	1815	2365	2880	3368	113	111	173	211	316
MCSS-25(L)	1636	1650	1673	1797	1989	2713	3260	4260	4530	198	185	239	309	562

AS/ BS: Extension end
AT/ BT: Retraction end

SLIDE CYLINDER

Order example of absorber

MCSS — 20 L — B — P

MODEL

TUBE I.D.
8~25

ABSORBER

BS: Absorber at extension end
BT: Absorber at retraction end
B: Absorber at both ends

Blank: Standard
L: Symmetric style

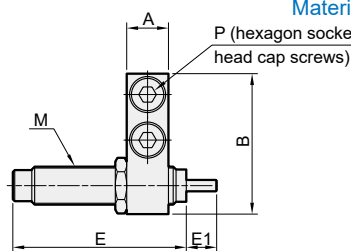
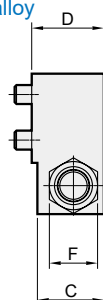
APPLICABLE RANGE
(Only for absorber code B)

Tube I.D.	Stroke	
	Blank: Mounted to table × 1	P: Mounted to table × 2
8	10~40	50,75
12	10~50	75,100
16	10~50	75~125
20	10~75	100~150
25	10~75	100~150

BS Stroke adjuster at extension end (Standard and symmetric style share the same order code)

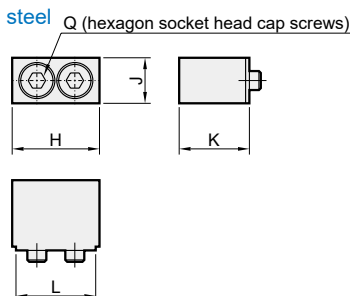
Mounted to body

Material: Aluminum alloy



Mounted to table

Material: Carbon steel

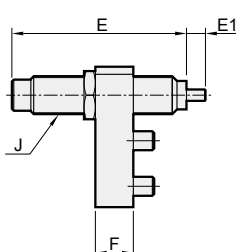
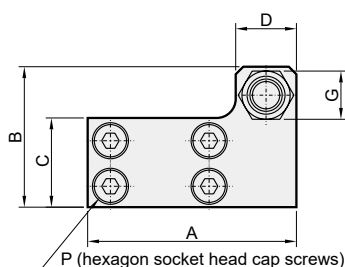


Tube I.D.	Order code	Mounted to body										Mounted to table					
		A	B	C	D	E	E1	F	M	P	H	J	K	L	Q		
8	MCSS-8-BS	7	23	14	15.5	38.5	6	11	M8×1	MDSC-0806-3-N	M3×16	16.6	7	15.5	14.6	M3×16	
12	MCSS-12-BS	9.5	31	14.5	16	38.5	6	11	M8×1	MDSC-0806-3-N	M4×16	20.5	10	15	18.5	M4×12	
16	MCSS-16-BS	11	37	17.5	19	45.5	8	12.7	M10×1	MDSC-1008-3-N	M5×16	23	12	18.5	21	M5×16	
20	MCSS-20-BS	13	47	23.5	26	67.5	12	19	M14×1.5	MDSC-1412-3-N	M6×25	27	13	25.5	25	M6×25	
25	MCSS-25-BS	16	53.5	23.5	26.5	67.5	12	19	M14×1.5	MDSC-1412-3-N	M8×25	33	17	25.5	31	M8×25	

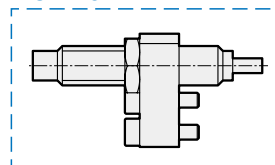
BT Stroke adjuster at retraction end (ø8: Standard and symmetric style share the same order code)

Mounted to body

Material: Aluminum alloy

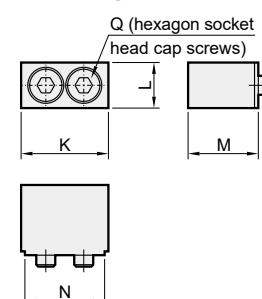


MCSS-8



Mounted to table

Material: Carbon steel



Tube I.D.	Order code	Mounted to body										Mounted to table					
		A	B	C	D	E	E1	F	G	J	P	K	L	M	N	Q	
8	MCSS-8-BT	38	23	12.5	14	38.5	6	8	12	M8×1	MDSC-0806-3-N	M3×12	16.6	7	15.5	14.6	M3×16
12	MCSS-12□-BT	45	31	18	14	38.5	6	8	11	M8×1	MDSC-0806-3-N	M4×8	20.5	10	15	18.5	M4×12
16	MCSS-16□-BT	55	37	23.5	16	45.5	8	10	12.7	M10×1	MDSC-1008-3-N	M5×10	23	12	18.5	21	M5×16
20	MCSS-20□-BT	70	47	29	23	67.5	12	12	19	M14×1.5	MDSC-1412-3-N	M5×12	27	13	25.5	25	M6×25
25	MCSS-25□-BT	80	54	35	23	67.5	12	15	19	M14×1.5	MDSC-1412-3-N	M6×16	33	17	25.5	31	M8×25

* □ For standard and symmetric style options.

Order example of stroke adjuster + absorber (ø8: Standard and symmetric style share the same order code)

MCSS — 20 L — AB — P

MODEL

TUBE I.D.

8~25

ABSORBER

AB: Adjuster at extension end +
Absorber at retraction end
BA: Absorber at extension end +
Adjuster at retraction end

Blank: Standard
L: Symmetric style

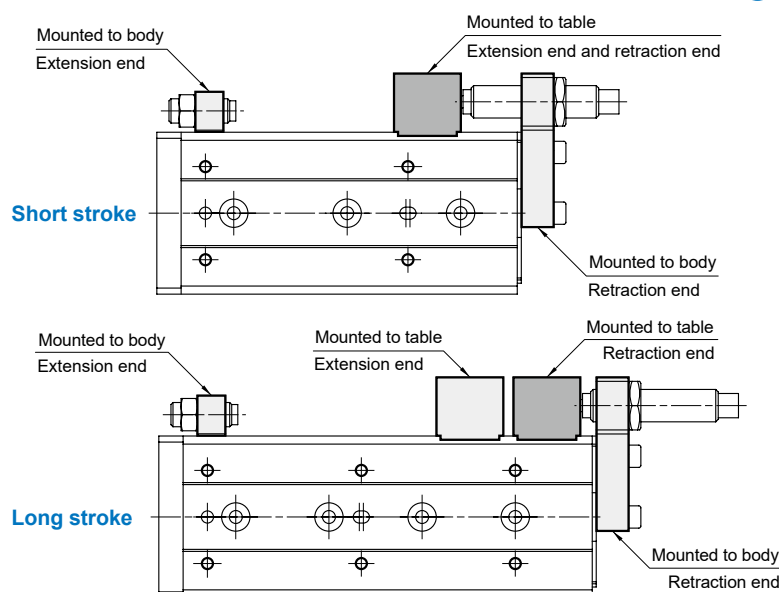
APPLICABLE RANGE
(Only for absorber code AB)

Tube I.D.	Stroke	
	Blank: Mounted to table × 1	P: Mounted to table × 2
8	10~40	50,75
12	10~50	75,100
16	10~50	75~125
20	10~75	100~150
25	10~75	100~150

AB Adjuster at extension end + Absorber at retraction end (AS + BT)

Material

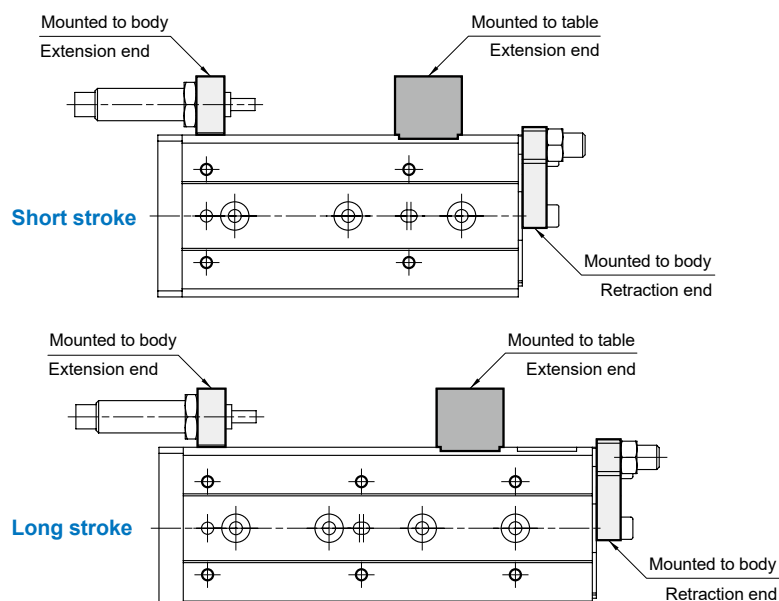
□ Aluminum alloy
■ Carbon steel



BA Absorber at extension end + Adjuster at retraction end (BS + AT)

Material

□ Aluminum alloy
■ Carbon steel



Order example of end lock

MCSS — 20 — HL — □

MODEL

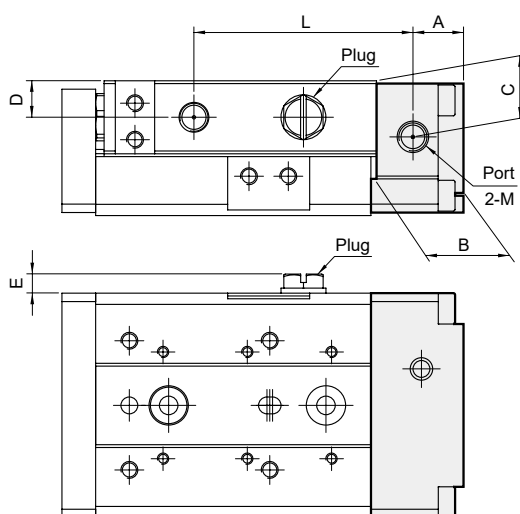
TUBE I.D.
8, 12, 16
20, 25

END LOCK

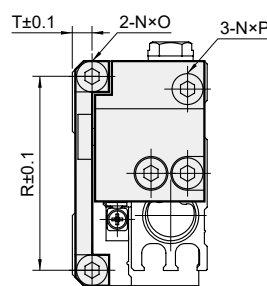
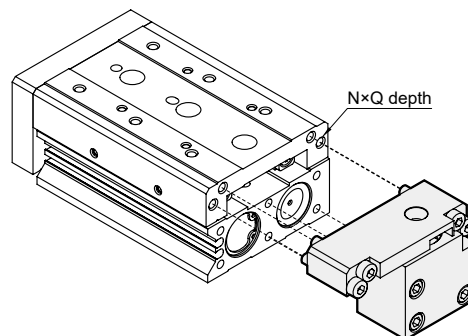
PORT THREAD
Blank: M thread
(for ø8~ø16)
Blank: Rc thread
G: G thread
NPT: NPT thread
(for ø20, ø25)

HL With end lock

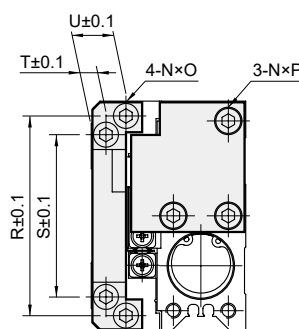
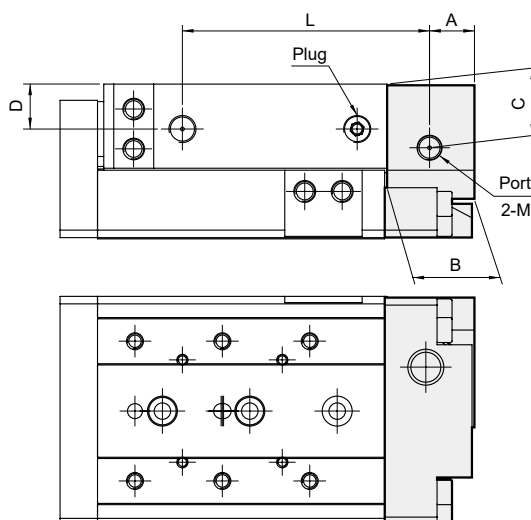
ø8~ø16



Mounting of with end lock



ø20, ø25



Code Stroke Tube I.D.	A	B	C	D	E	L									M	N	O	P	Q	R	S	T	U
						10	20	30	40	50	75	100	125	150									
8	9	15.5	10	6.5	3.4	39	44	55	73	91	141	—	—	—	M5×0.8	M3×0.5	16L	14L	5	34.5	—	3.5	—
12	10.5	20	14.5	9.5	3.4	59.5	59.5	59.5	71.5	91.5	137.5	191.5	—	—	M5×0.8	M4×0.7	20L	20L	6	42.4	—	4.5	—
16	13	25	18	12	3.4	62	62	62	72	87	137	185	235	—	M5×0.8	M5×0.8	25L	25L	8	52	—	5.5	—
20	15.5	30	20	15	—	68.5	68.5	68.5	78.5	93.5	132.5	185.5	239.5	291.5	Rc1/8	M5×0.8	30L	30L	6	67	55	4.5	10.5
25	18	35	25.5	18	—	76	76	76	86	99	140	181	239	279	Rc1/8	M6×1.0	25L	35L	5	80	65	6	14

* Other dimensions are the same as the standard type.